

## Standard Type Cylindrical Inductive Proximity Sensors with Improved Basic Performance



**IO-Link compatible Sensor Models in Lineup**  
M8 / M12 / M18 / M30 Threaded Type  
PNP Output, Normally Open Type  
\* Switchable to Normally Closed Type

# Standard type cylindrical inductive proximity sensors with improved basic performance GX-300 series

## Improved basic performance

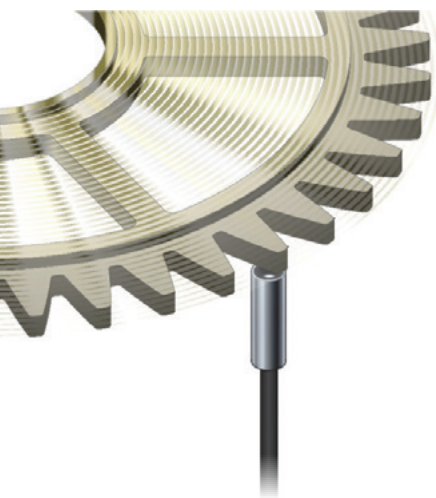
### Response frequency of 5 kHz\* allows the use of high-speed application

\* In the case of GX-303S

The GX-303S boasts a response frequency of 5 kHz and realizes high speed response. The response frequency of other sensor models has been also improved by up to 4 times as compared to our conventional models.

Since the GX-300 series responds quickly to sensor ON/OFF judgement, it works well with a high-speed application and contributes to the reduction of equipment cycle time.

#### Typical examples (Shielded type)



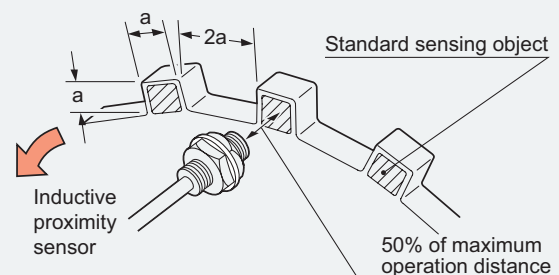
Type	Response frequency of our conventional model	Significant improvement over conventional models!	Response frequency of GX-300 standard sensing range type
ø3 mm ø0.118 in	—		<b>5 kHz (GX-303S)</b>
ø4 mm ø0.157 in <small>* Conventional model: ø3.8 / ø4.4 mm ø0.150 / ø0.173 in</small>	1 kHz	4 times	4 kHz (GX-304S)
ø5.4 mm ø0.213 in	1.5 kHz	2.7 times	4 kHz (GX-305S)
M5 threaded	1 kHz	4 times	4 kHz (GX-305M)
M8 threaded	1 kHz	2 times	2 kHz (GX-308M)
M12 threaded	450 Hz	3.3 times	1,500 Hz (GX-312M)
M18 threaded	300 Hz	2 times	600 Hz (GX-318M)

## What is response frequency?

A rotating plate having the standard sensing object pasted at constant intervals is placed in front of the proximity sensor. The plate is rotated while observing the sensing output. The maximum number of times per second at which sensing can be done, for which the corresponding sensing output can be obtained, is the maximum response frequency.

In other words, the larger the numeric value of the response frequency is, the faster the response is.

Example) Conversion of response frequency to response speed  
1 kHz → 1-ms cycle      5 kHz → 0.2-ms cycle



a: Side length of standard sensing object

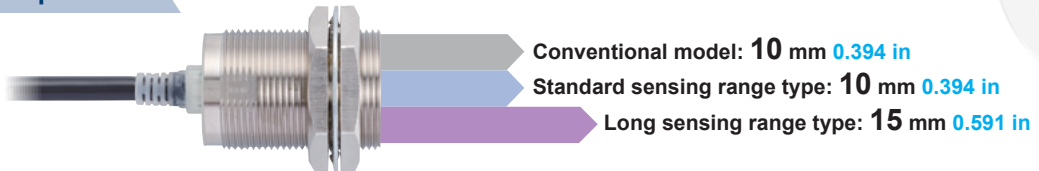
## Enhanced a degree of the detection margin

### Sensing over long distance

The M8 / M12 / M18 / M30 threaded type sensors are available in standard sensing range type or long sensing range type ("K" at the end of model No.).  
The long sensing range means reliable detection with plenty of performance margin to spare.

### Sensing range comparison

M30 threaded type, shielded type



M30 threaded type, non-shielded type



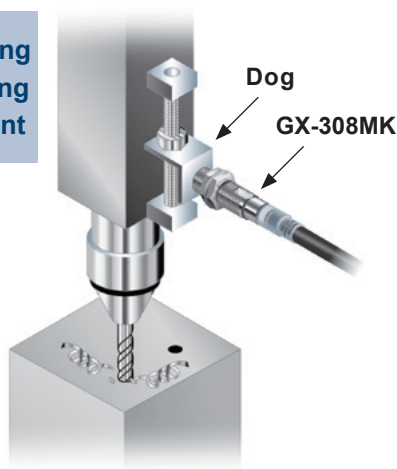
## Minimum risk of collision or sensing error even if the distance to the sensing object changes due to equipment vibration

If the distance to the sensing object changes due to equipment vibration or time-related degradation, the sensor may generate sensing errors including sensing failure in some cases.

If the sensor is set up very close to the sensing object for the purpose of preventing detecting failures, the sensor may contact the sensing object and cause damage.

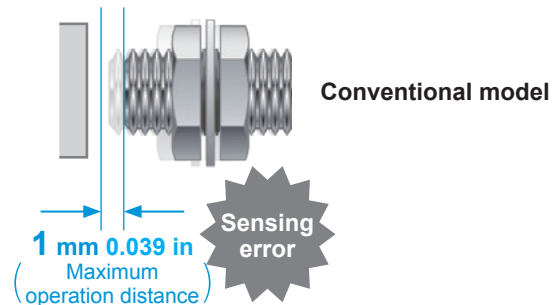
The long sensing range models facilitate the sensor setup for reliable sensing since they detect the sensing object at a long distance.

Positioning processing equipment



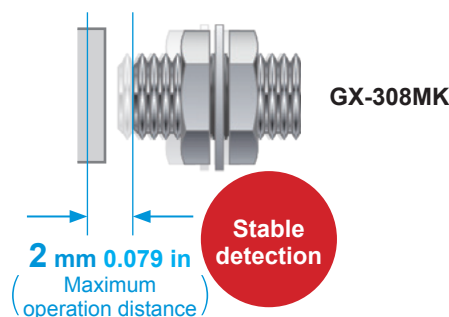
Conventional model

The distance to the dog becomes longer due to equipment vibration and the sensor may fail to detect the sensing object.



GX-300

The long sensing range model can perform sensing over long distance to ensure stable detection.



### Reduced variation in maximum operation distance

With the GX-300 series, variation in maximum operation distance is kept within  $\pm 10\%$   
\*  $\pm 15\%$  in the case of the previous GX series.

Variation in the maximum operation distance of the  $\varnothing 3 / \varnothing 4 / \varnothing 5.4$  mm  $\varnothing 0.118 / \varnothing 0.157 / \varnothing 0.213$  in, M5 / M8 threaded type models has been also reduced as compared to the conventional models.

# Improved usability

## Indicator visible 360 degrees

The indicator is conveniently visible from any direction, thus facilitating installation check and operation confirmation.

### Conventional model

If the operation indicator position is adjusted to make the indicator visible, the sensor distance changes.



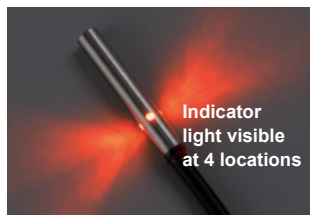
GX series



GX-N series

### GX-300

In the small-diameter type sensors, the indicator light is visible at 4 locations. In the M8 and larger threaded type sensors, the high-brightness indicator and the resin containing dispersing agent allow the confirmation of the indicator from any angle to facilitate the cumbersome adjustment of installation position.



Small-diameter type

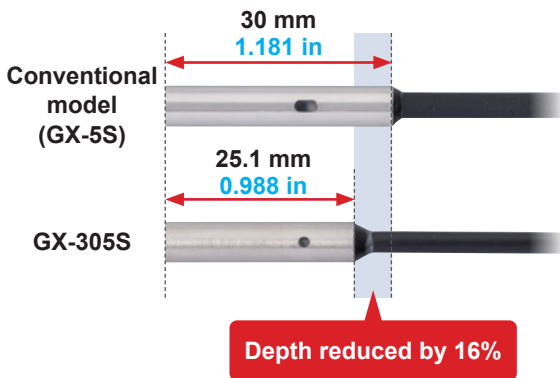


M8 / M12 / M18 / M30 threaded type  
\* The operation indicator flashes in green during I/O-Link communication.

## Further reduction of the size of small-diameter type sensors for easier embedment

The small-diameter type sensors are 25.1 mm 0.988 in in depth while the conventional models measured 30 mm 1.181 in. (GX-303S measures 27.1 mm 1.067 in in depth.)

The reduced unit size enables the installation of the sensor in a smaller space.



### Comparison of depth dimensions of small-diameter type sensors

Type	Our conventional model	GX-300
ø3.0 mm ø0.118 in	–	27.1 mm 1.067 in
ø3.8 mm ø0.150 in	30 mm 1.181 in	–
ø4.0 mm ø0.157 in	–	25.1 mm 0.988 in
ø4.4 mm ø0.173 in	30 mm 1.181 in	–
ø5.4 mm ø0.213 in	30 mm 1.181 in	25.1 mm 0.988 in
M5 thread	30 mm 1.181 in Threaded section: 18 mm 0.709 in	25.1 mm 0.988 in Threaded section: 15.1 mm 0.594 in

## Extensive model lineup

The GX-300 series includes 310 different sensor models.

We offer various types of sensor models such as the cable type (cable length: 2 m 6.562 ft or 5 m 16.404 ft), connector type and pigtailed type. Furthermore, we can supply bending-resistant cable type models (cable length: 2 m 6.562 ft or 5 m 16.404 ft), which are suitable for installation on moving parts. (For the detail of our model lineup, see page 6 and following pages.)

### Cable type



### Connector type



### Pigtailed type





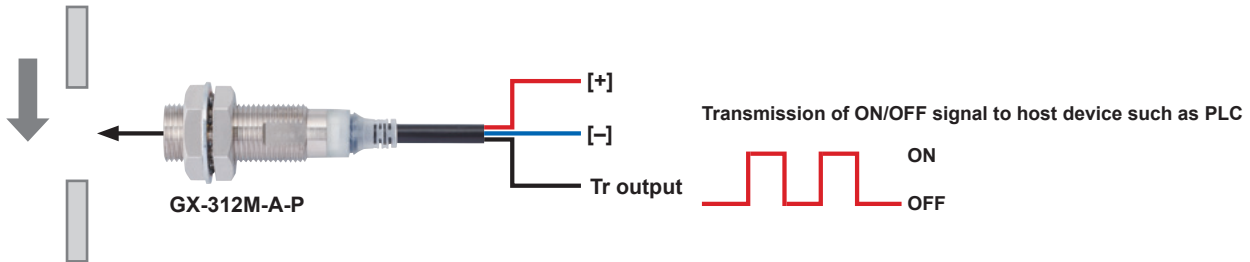
# Suitable for IoT applications

## IO-Link compatibility

Evolution from ON/OFF judgment sensors to sensors capable of transmitting the detection level and sensor status information

\* Only the M8 / M12 / M18 / M30 threaded type, PNP output, normally open type models are compatible with IO-Link.

◆ IO-Link compatible sensors can also be used as ordinary sensors (PNP output type).



◆ When IO-Link compatible sensors are connected to the IO-Link master, they can transmit not only ON/OFF signal but also sensor level information and operation mode switching information in both ways. So, the sensors can be utilized for the visualization of manufacturing operations or for the incorporation of IoT technology.

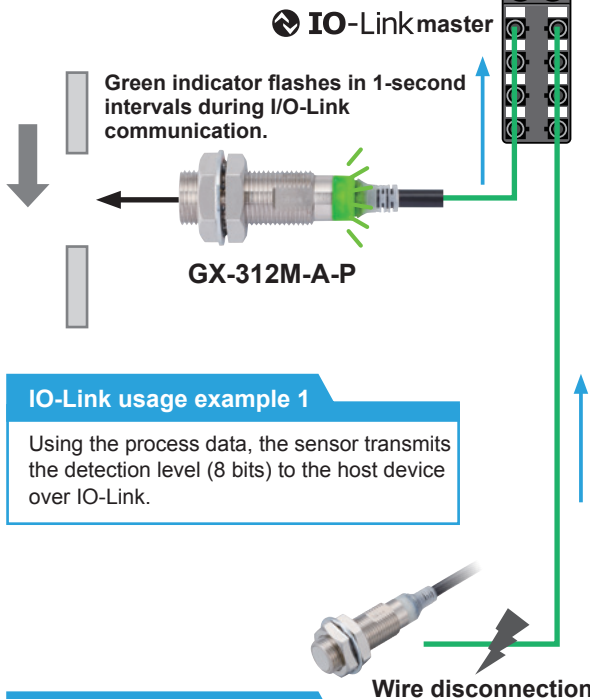
■ Typical field network



To PLC

To PLC

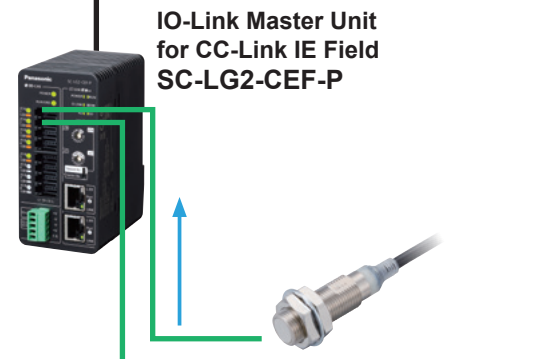
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**IO-Link usage example 1**  
Using the process data, the sensor transmits the detection level (8 bits) to the host device over IO-Link.

**IO-Link usage example 3**  
When wire breakage or short-circuit occurs, the sensor notifies the host device by using the IO-Link event notification function. This enables quick identification of malfunctioning part to ensure smooth maintenance.

CC-Link IE Field



**IO-Link usage example 2**  
The IO-Link device has an IODD (IO Device Description) file containing identification information such as the device vendor's name and model number. Workers on the manufacturing floor can load and utilize this information.

**Operation mode switching information**  
N.O.  
↕  
N.C.

**IO-Link usage example 4**  
The operation mode can be toggled between N.O. and N.C. using IO-Link communication.

What is "IO-Link"?



IO-Link is an open communication technology according to IEC 61131-9 for the 1:1 bidirectional communication between the IO-Link device (sensor or actuator) and the IO-Link master.

## ORDER GUIDE

### Model No.

**GX-3 08 M L K - A - N -C5**

#### Size

**03:** ø3.0 mm ø0.118 in **04:** ø4.0 mm ø0.157 in  
**05:** ø5.4 mm ø0.213 in / M5  
**08:** M8 **12:** M12  
**18:** M18 **30:** M30

#### Shape

**S:** Non-threaded type **M:** Threaded type

#### Shielded / Non-shielded

None: Shielded **L:** Non-shielded type

#### Sensing range

None: Standard sensing range **K:** Long sensing range

#### Connecting method

None: Standard 2 m 6.562 ft cable  
**-C5:** Standard 5 m 16.404 ft cable  
**-R:** Bending-resistant 2 m 6.562 ft cable  
**-R5:** Bending-resistant 5 m 16.404 ft cable  
**-J:** Pigtailed type  
**-Z:** Connector type

#### Output

**N:** NPN output  
**P:** PNP output

#### Operating mode

**A:** Normally open  
**B:** Normally closed

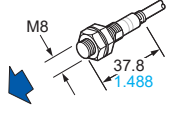
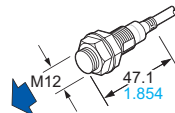
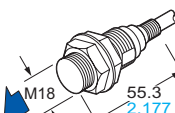
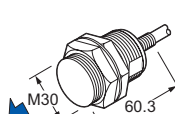
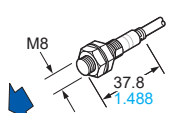
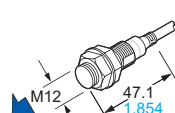
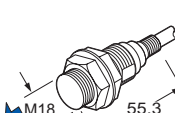
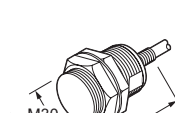
### DC 3-wire type (Small-diameter, shielded type)

Type	Appearance (mm in)	Sensing range (Note)	Model No.	Output	Output operation		
Small-diameter, shielded type		0.8 mm 0.031 in ← Max. operation distance (0 to 0.56 mm 0 to 0.022 in) ← Stable sensing range	<b>GX-303S-A-N</b>	NPN open-collector transistor	Normally open		
			<b>GX-303S-B-N</b>		Normally closed		
			<b>GX-303S-A-P</b>	PNP open-collector transistor	Normally open		
			<b>GX-303S-B-P</b>		Normally closed		
				1.2 mm 0.047 in (0 to 0.84 mm 0 to 0.033 in)	<b>GX-304S-A-N</b>	NPN open-collector transistor	Normally open
					<b>GX-304S-B-N</b>		Normally closed
	<b>GX-304S-A-P</b>	PNP open-collector transistor			Normally open		
	<b>GX-304S-B-P</b>				Normally closed		
		1 mm 0.039 in (0 to 0.7 mm 0 to 0.028 in)			<b>GX-305S-A-N</b>	NPN open-collector transistor	Normally open
					<b>GX-305S-B-N</b>		Normally closed
			<b>GX-305S-A-P</b>	PNP open-collector transistor	Normally open		
			<b>GX-305S-B-P</b>		Normally closed		
Threaded type				1.2 mm 0.047 in (0 to 0.84 mm 0 to 0.033 in)	<b>GX-305M-A-N</b>	NPN open-collector transistor	Normally open
					<b>GX-305M-B-N</b>		Normally closed
	<b>GX-305M-A-P</b>	PNP open-collector transistor			Normally open		
	<b>GX-305M-B-P</b>				Normally closed		

Note: The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object.  
 The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.

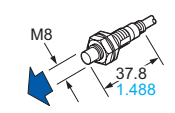
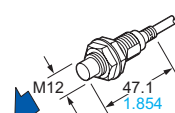
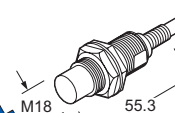
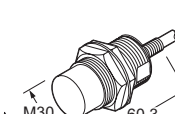
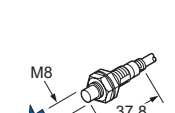
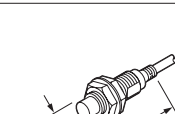
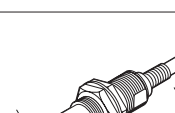
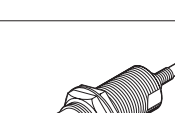
**ORDER GUIDE**

**DC 3-wire type (Shielded type)**

Type	Appearance (mm in)	Sensing range (Note 1)	Model No. (Note 2)	Output	Output operation
Shielded type	Threaded type	 <p>1.5 mm <b>0.059 in</b> ← Max. operation distance                      (0 to 1.2 mm <b>0 to 0.047 in</b>) ← Stable sensing range</p>	GX-308M-A-N	NPN open-collector transistor	Normally open
			GX-308M-B-N		Normally closed
			GX-308M-A-P	PNP open-collector transistor	Normally open
			GX-308M-B-P		Normally closed
		 <p>2 mm <b>0.079 in</b>                      (0 to 1.6 mm <b>0 to 0.063 in</b>)</p>	GX-312M-A-N	NPN open-collector transistor	Normally open
			GX-312M-B-N		Normally closed
			GX-312M-A-P	PNP open-collector transistor	Normally open
			GX-312M-B-P		Normally closed
	 <p>5 mm <b>0.197 in</b>                      (0 to 4 mm <b>0 to 0.157 in</b>)</p>	GX-318M-A-N	NPN open-collector transistor	Normally open	
		GX-318M-B-N		Normally closed	
		GX-318M-A-P	PNP open-collector transistor	Normally open	
		GX-318M-B-P		Normally closed	
	 <p>10 mm <b>0.394 in</b>                      (0 to 8 mm <b>0 to 0.315 in</b>)</p>	GX-330M-A-N	NPN open-collector transistor	Normally open	
		GX-330M-B-N		Normally closed	
		GX-330M-A-P	PNP open-collector transistor	Normally open	
		GX-330M-B-P		Normally closed	
Shielded type	Threaded type	 <p>2 mm <b>0.079 in</b>                      (0 to 1.6 mm <b>0 to 0.063 in</b>)</p>	GX-308MK-A-N	NPN open-collector transistor	Normally open
			GX-308MK-B-N		Normally closed
			GX-308MK-A-P	PNP open-collector transistor	Normally open
			GX-308MK-B-P		Normally closed
		 <p>4 mm <b>0.157 in</b>                      (0 to 3.2 mm <b>0 to 0.126 in</b>)</p>	GX-312MK-A-N	NPN open-collector transistor	Normally open
			GX-312MK-B-N		Normally closed
			GX-312MK-A-P	PNP open-collector transistor	Normally open
			GX-312MK-B-P		Normally closed
	 <p>8 mm <b>0.315 in</b>                      (0 to 6.4 mm <b>0 to 0.252 in</b>)</p>	GX-318MK-A-N	NPN open-collector transistor	Normally open	
		GX-318MK-B-N		Normally closed	
		GX-318MK-A-P	PNP open-collector transistor	Normally open	
		GX-318MK-B-P		Normally closed	
	 <p>15 mm <b>0.591 in</b>                      (0 to 12 mm <b>0 to 0.472 in</b>)</p>	GX-330MK-A-N	NPN open-collector transistor	Normally open	
		GX-330MK-B-N		Normally closed	
		GX-330MK-A-P	PNP open-collector transistor	Normally open	
		GX-330MK-B-P		Normally closed	

Notes: 1) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object.  
 The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.  
 2) The PNP output, normally open type models [GX-3□M(K)-A-P(-□)] are compatible with IO-Link.  
 The PNP output, normally closed type models and all NPN output type models do not support IO-Link.

DC 3-wire type (Non-shielded type)

Type	Appearance (mm in)	Sensing range (Note 1)	Model No. (Note 2)	Output	Output operation		
Non-shielded type	Standard sensing range type	 <p>2 mm 0.079 in ← Max. operation distance (0 to 1.6 mm 0 to 0.063 in) ← Stable sensing range</p>	GX-308ML-A-N	NPN open-collector transistor	Normally open		
			GX-308ML-B-N		Normally closed		
			GX-308ML-A-P	PNP open-collector transistor	Normally open		
			GX-308ML-B-P		Normally closed		
			 <p>5 mm 0.197 in (0 to 4 mm 0 to 0.157 in)</p>	GX-312ML-A-N	NPN open-collector transistor	Normally open	
				GX-312ML-B-N		Normally closed	
				GX-312ML-A-P	PNP open-collector transistor	Normally open	
				GX-312ML-B-P		Normally closed	
	 <p>10 mm 0.394 in (0 to 8 mm 0 to 0.315 in)</p>	GX-318ML-A-N	NPN open-collector transistor	Normally open			
		GX-318ML-B-N		Normally closed			
		GX-318ML-A-P	PNP open-collector transistor	Normally open			
		GX-318ML-B-P		Normally closed			
	 <p>18 mm 0.709 in (0 to 14.4 mm 0 to 0.567 in)</p>	GX-330ML-A-N	NPN open-collector transistor	Normally open			
		GX-330ML-B-N		Normally closed			
		GX-330ML-A-P	PNP open-collector transistor	Normally open			
		GX-330ML-B-P		Normally closed			
	Threaded type	Long sensing range type	 <p>4 mm 0.157 in (0 to 3.2 mm 0 to 0.126 in)</p>	GX-308MLK-A-N	NPN open-collector transistor	Normally open	
				GX-308MLK-B-N		Normally closed	
				GX-308MLK-A-P	PNP open-collector transistor	Normally open	
				GX-308MLK-B-P		Normally closed	
				 <p>8 mm 0.315 in (0 to 6.4 mm 0 to 0.252 in)</p>	GX-312MLK-A-N	NPN open-collector transistor	Normally open
					GX-312MLK-B-N		Normally closed
					GX-312MLK-A-P	PNP open-collector transistor	Normally open
					GX-312MLK-B-P		Normally closed
 <p>16 mm 0.630 in (0 to 12.8 mm 0 to 0.504 in)</p>	GX-318MLK-A-N	NPN open-collector transistor	Normally open				
	GX-318MLK-B-N		Normally closed				
	GX-318MLK-A-P	PNP open-collector transistor	Normally open				
	GX-318MLK-B-P		Normally closed				
 <p>30 mm 1.181 in (0 to 24 mm 0 to 0.945 in)</p>	GX-330MLK-A-N	NPN open-collector transistor	Normally open				
	GX-330MLK-B-N		Normally closed				
	GX-330MLK-A-P	PNP open-collector transistor	Normally open				
	GX-330MLK-B-P		Normally closed				

Notes: 1) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object. The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.  
 2) The PNP output, normally open type models [GX-300ML(K)-A-P(-□)] are compatible with IO-Link. The PNP output, normally closed type models and all NPN output type models do not support IO-Link.



## ORDER GUIDE

### 5 m 16.404 ft cable length type

5 m 16.404 ft cable length type (standard: 2 m 6.562 ft) is also available. When ordering this type, suffix "-C5" to the model No. (e.g.) 5 m 16.404 ft cable length type of **GX-303S-A-N** is "**GX-303S-A-N-C5**".

### Bending-resistant cable type (2 m 6.562 ft / 5 m 16.404 ft cable length)

The shielded, non-threaded type sensors ( $\varnothing 4$  mm  $\varnothing 0.157$  in /  $\varnothing 5.4$  mm  $\varnothing 0.213$  in) and threaded type sensors (M5 / M8) are available with a bending-resistant cable (cable length: 2 m 6.562 ft or 5 m 16.404 ft). (Note that the  $\varnothing 5.4$  mm  $\varnothing 0.213$  in size, normally closed type sensors are not available with a 5-m-long bending-resistant cable.)

When ordering bending-resistant 2 m 6.562 ft cable type, suffix "-R" to the model No. When ordering bending-resistant 5 m 16.404 ft cable type, suffix "-R5" to the model No.

(e.g.) Bending-resistant 2 m 6.562 ft cable type of **GX-304S-A-N** is "**GX-304S-A-N-R**".

(e.g.) Bending-resistant 5 m 16.404 ft cable type of **GX-304S-A-N** is "**GX-304S-A-N-R5**".

### Pigtailed type

The threaded type sensors (M8 / M12 / M18 / M30) are available in the pigtailed type. (Connector: M12)

When ordering this type, suffix "-J" to the model No.

(e.g.) Pigtailed type of **GX-308M-A-N** is "**GX-308M-A-N-J**".

### Connector type

The threaded type sensors (M12 / M18 / M30) are available in the connector type. When ordering this type, suffix "-Z" to the model No.

(e.g.) Connector type of **GX-312M-A-N** is "**GX-312M-A-N-Z**".

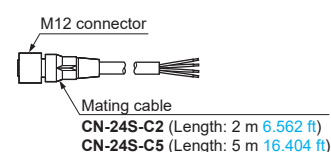
#### • List of connection systems

Type		5 m 16.404 ft cable length ("C5" at the end of model No.)	Bending-resistant 2 m 6.562 ft cable ("R" at the end of model No.)	Bending-resistant 5 m 16.404 ft cable ("R5" at the end of model No.)	Pigtailed type ("-J" at the end of model No.) (Note)	Connector type ("-Z" at the end of model No.)
Small-diameter, shielded type	$\varnothing 3.0$ mm $\varnothing 0.118$ in	Available	—	—	—	—
	$\varnothing 4.0$ mm $\varnothing 0.157$ in	Available	Available	Available	—	—
	$\varnothing 5.4$ mm $\varnothing 0.213$ in	Available	Available	Available *Excluding normally closed type	—	—
	M5	Available	Available	Available	—	—
Shielded type	M8	Available	Available	Available	Available	—
	M12	Available	—	—	Available	Available
	M18	Available	—	—	Available	Available
	M30	Available	—	—	Available	Available
Non-shielded type	M8	Available	—	—	Available	—
	M12	Available	—	—	Available	Available
	M18	Available	—	—	Available	Available
	M30	Available	—	—	Available	Available

Note: Please purchase mating cables separately when using pigtailed type models.

#### • Mating cable

Model No.	Description	
<b>CN-24S-C2</b>	Length: 2 m 6.562 ft	AWG20 4-core cable with M12 Smartclick connector on one end Cable outside diameter: $\varnothing 6$ mm $\varnothing 0.236$ in
<b>CN-24S-C5</b>	Length: 5 m 16.404 ft	



Note: Smartclick is a trademark of OMRON Corporation.



## SPECIFICATIONS

### DC 3-wire type (Small-diameter, shielded type)

Type		Small-diameter, shielded type				
		Non-threaded type			Threaded type	
Item	Model No. (Note 2)	Normally open	GX-303S-A-□	GX-304S-A-□	GX-305S-A-□	GX-305M-A-□
		Normally closed	GX-303S-B-□	GX-304S-B-□	GX-305S-B-□	GX-305M-B-□
Regulatory compliance		CE Marking (EMC Directive, RoHS Directive), UL Recognition Certification (excluding bending-resistant cable type)				
Max. operation distance (Note 3)		0.8 mm 0.031 in ±10 %	1.2 mm 0.047 in ±10 %	1.0 mm 0.039 in ±10 %	1.2 mm 0.047 in ±10 %	
Stable sensing range (Note 3)		0 to 0.56 mm 0 to 0.022 in	0 to 0.84 mm 0 to 0.033 in	0 to 0.7 mm 0 to 0.028 in	0 to 0.84 mm 0 to 0.033 in	
Standard sensing object		Iron sheet 3 × 3 × t 1 mm 0.118 × 0.118 × t 0.039 in	Iron sheet 4 × 4 × t 1 mm 0.157 × 0.157 × t 0.039 in	Iron sheet 5.4 × 5.4 × t 1 mm 0.213 × 0.213 × t 0.039 in	Iron sheet 4 × 4 × t 1 mm 0.157 × 0.157 × t 0.039 in	
Hysteresis		15 % or less of operation distance (with standard sensing object)				
Supply voltage (Note 4)		10 to 30 V DC [including 10 % ripple (p-p)]				
Current consumption		10 mA or less				
Output (Note 5)		<NPN output type> NPN open-collector transistor • Maximum sink current: 100 mA or less (50 mA or less for <b>GX-303S</b> ) • Applied voltage: 30 V DC or less (between output to 0 V) • Residual voltage: 2 V or less (Note 6) (at max. sink current)		<PNP output type> PNP open-collector transistor • Maximum source current: 100 mA or less (50 mA or less for <b>GX-303S</b> ) • Applied voltage: 30 V DC or less (between output to +V) • Residual voltage: 2 V or less (Note 6) (at max. source current)		
Short-circuit protection		Incorporated				
Response frequency (Note 7)		5 kHz	4 kHz			
Operation indicator		Orange LED (lights up when the output is ON)				
Pollution degree		3				
Altitude		2,000 m 6561.68 ft or less				
Environmental resistance	Protection	IP67 (IEC)				
	Ambient temperature	-25 to +70 °C -13 to +158 °F, Storage: -25 to +70 °C -13 to +158 °F (No condensation or icing allowed)				
	Ambient humidity	35 to 95 % RH, Storage: 35 to 95 % RH (No condensation allowed)				
	Voltage withstandability	500 V AC for one min. between all supply terminals connected together and enclosure				
	Insulation resistance	50 MΩ or more, with 500 V DC megger between all supply terminals connected together and enclosure				
	Vibration resistance	10 to 55 Hz frequency, 1.5 mm 0.059 in double amplitude in X, Y and Z directions for two hours each				
	Shock resistance	500 m/s <sup>2</sup> acceleration in X, Y and Z directions ten times each				
Sensing range variation	Temperature characteristics	Within ±15 % of sensing range at +23 °C +73 °F in ambient temperature range				
	Voltage characteristics	Within ±2.5 % for ±15 % fluctuation of the rated supply voltage				
Material		Enclosure: Stainless steel (SUS303) [Brass (Nickel plated) for <b>GX-305S</b> ] Sensing part: Heat-resistant ABS, Cable: Polyvinyl chloride (PVC)				
Mating cable		0.09 mm <sup>2</sup> 3-core ø2.4 mm ø0.094 in cabtyre cable, 2 m 6.562 ft long	0.14 mm <sup>2</sup> 3-core ø2.9 mm ø0.114 in cabtyre cable, 2 m 6.562 ft long (Note 8)			
Weight (Note 6)		Net weight: 20 g approx. Gross weight: 40 g approx.	Net weight: 25 g approx. Gross weight: 50 g approx.	Net weight: 30 g approx. Gross weight: 50 g approx.		
Accessories		—			Nut: 2 pcs., Toothed lock washer: 1 pc.	

- Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73 °F.  
 2) The sensors with "N" indicated instead of □ in their model Nos. are NPN output type. The sensors with "P" are PNP output type.  
 3) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object.  
 The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.  
 4) When used at a power of 12 V, the product is less susceptible to the effects of internal self-heat generation and therefore a more stable repeat accuracy can be obtained.  
 5) When the output is 20 mA or less, the product is less susceptible to the effects of internal self-heat generation and therefore a more stable repeat accuracy can be obtained.  
 6) When the cable length is 2 m 6.562 ft.  
 7) The response frequency is an average value.  
 8) The bending-resistant cable type models come with a 0.15 mm<sup>2</sup> 3-core bending-resistant ø2.9 mm ø0.114 in cabtyre cable.

## SPECIFICATIONS

## DC 3-wire type (Shielded type)

Type		Shielded type								
		Threaded type								
		Standard sensing range				Long sensing range				
Item	Model No. (Note 2)	Normally open	GX-308M-A-□	GX-312M-A-□	GX-318M-A-□	GX-330M-A-□	GX-308MK-A-□	GX-312MK-A-□	GX-318MK-A-□	GX-330MK-A-□
	Normally closed	GX-308M-B-□	GX-312M-B-□	GX-318M-B-□	GX-330M-B-□	GX-308MK-B-□	GX-312MK-B-□	GX-318MK-B-□	GX-330MK-B-□	
Regulatory compliance										
CE Marking (EMC Directive, RoHS Directive), UL/c-UL Listing Certification										
Max. operation distance (Note 3)		1.5 mm 0.059 in ±10 %	2 mm 0.079 in ±10 %	5 mm 0.197 in ±10 %	10 mm 0.394 in ±10 %	2 mm 0.079 in ±10 %	4 mm 0.157 in ±10 %	8 mm 0.315 in ±10 %	15 mm 0.591 in ±10 %	
Stable sensing range (Note 3)		0 to 1.2 mm 0 to 0.047 in	0 to 1.6 mm 0 to 0.063 in	0 to 4 mm 0 to 0.157 in	0 to 8 mm 0 to 0.315 in	0 to 1.6 mm 0 to 0.063 in	0 to 3.2 mm 0 to 0.126 in	0 to 6.4 mm 0 to 0.252 in	0 to 12 mm 0 to 0.472 in	
Standard sensing object		Iron sheet 8 × 8 × t 1 mm 0.315 × 0.315 × t 0.039 in	Iron sheet 12 × 12 × t 1 mm 0.472 × 0.472 × t 0.039 in	Iron sheet 18 × 18 × t 1 mm 0.709 × 0.709 × t 0.039 in	Iron sheet 30 × 30 × t 1 mm 1.181 × 1.181 × t 0.039 in	Iron sheet 8 × 8 × t 1 mm 0.315 × 0.315 × t 0.039 in	Iron sheet 12 × 12 × t 1 mm 0.472 × 0.472 × t 0.039 in	Iron sheet 24 × 24 × t 1 mm 0.945 × 0.945 × t 0.039 in	Iron sheet 45 × 45 × t 1 mm 1.772 × 1.772 × t 0.039 in	
Hysteresis		10 % or less of operation distance (with standard sensing object)				15 % or less of operation distance (with standard sensing object)				
Supply voltage		10 to 30 V DC [including 10 % ripple (p-p)], Class 2								
Current consumption		16 mA or less								
Output (C/Q) (Note 4)	IO-Link communication	IO-Link Specification Ver1.1								
	Baud rate	COM3 (230.4 kbps)								
	Process data	PD size: 2 bytes, OD size: 1 byte (M-sequence type: TYPE2_2)								
	Minimum cycle time	0.4 ms								
	Vendor ID	834 (0x342)								
	Device ID	GX-308□: 0x70000, GX-312□: 0x70001, GX-318□: 0x70002, GX-330□: 0x70003								
Output		<NPN output type> NPN open-collector transistor • Maximum sink current: 200 mA or less [GX-308M(K)□: 200 mA or less (-40 to +70 °C -40 to +158 °F), 100 mA or less (+70 to +85 °C +158 to +185 °F)] • Applied voltage: 30 V DC or less (between output to 0 V) • Residual voltage: 2 V or less (Note 5) (at sink current 200 mA or less)				<PNP output type> PNP open-collector transistor • Maximum source current: 200 mA or less [GX-308M(K)□: 200 mA or less (-40 to +70 °C -40 to +158 °F), 100 mA or less (+70 to +85 °C +158 to +185 °F)] • Applied voltage: 30 V DC or less (between output to +V) • Residual voltage: 2 V or less (Note 5) (at source current 200 mA or less)				
Short-circuit protection		Incorporated								
Response frequency (Note 6)		2,000 Hz	1,500 Hz	600 Hz	400 Hz	1,500 Hz	1,000 Hz	500 Hz	250 Hz	
Operation indicator		Standard I/O mode (SIO mode): Operation indicator (orange, ON), Communication indicator (green, OFF) IO-LINK communication mode (COM mode): Operation indicator (orange, ON), Communication indicator [green, flashing (1-sec intervals)]								
Pollution degree		3								
Altitude		2,000 m 6561.68 ft or less								
Environmental resistance	Protection	IP67 (IEC), IP69K, IP67G [IP67 (IEC), IP69K for connector type]								
	Ambient temperature	-40 to +85°C -40 to +185°F, Storage: -45 to +85°C -49 to +185°F (No condensation or icing allowed) (UL temperature rating for pigtailed type: -25 to +70 °C -13 to +158 °F)								
	Ambient humidity	35 to 95 % RH, Storage: 35 to 95 % RH (No condensation allowed)								
	Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure								
	Insulation resistance	50 MΩ or more, with 500 V DC megger between all supply terminals connected together and enclosure								
	Vibration resistance	10 to 55 Hz frequency, 1.5 mm 0.059 in double amplitude in X, Y and Z directions for two hours each								
Shock resistance		1,000 m/s <sup>2</sup> (GX-308M(K)□: 500 m/s <sup>2</sup> ) acceleration in X, Y and Z directions ten times each								
Sensing range variation	Temperature characteristics	Within ±15% of sensing range at +23 °C +73°F in ambient temperature range Within ±10% of sensing range at +23 °C +73°F in temperature range of -25 to +70 °C -13 to +158 °F								
	Voltage characteristics	Within ±1% for ±15 % fluctuation of the rated supply voltage								
Material		Enclosure: Nickel-plated brass [stainless steel (SUS303) for GX-308M(K)□], Sensing part: Polybutylene terephthalate (PBT), Cable: Polyvinyl chloride (PVC)								
Mating cable		0.2 mm <sup>2</sup> 3-core oil resistant ø4 mm ø0.157 in cabtyre cable, 2 m 6.562 ft long (Note 7)		0.2 mm <sup>2</sup> 3-core oil resistant ø6 mm ø0.236 in cabtyre cable, 2 m 6.562 ft long (Note 8)		0.2 mm <sup>2</sup> 3-core oil resistant ø4 mm ø0.157 in cabtyre cable, 2 m 6.562 ft long (Note 7)		0.2 mm <sup>2</sup> 3-core oil resistant ø6 mm ø0.236 in cabtyre cable, 2 m 6.562 ft long (Note 8)		
Weight	Cable type (Note 5)	Net weight: 55 g approx. Gross weight: 80 g approx.	Net weight: 70 g approx. Gross weight: 95 g approx.	Net weight: 140 g approx. Gross weight: 160 g approx.	Net weight: 210 g approx. Gross weight: 240 g approx.	Net weight: 55 g approx. Gross weight: 80 g approx.	Net weight: 70 g approx. Gross weight: 95 g approx.	Net weight: 140 g approx. Gross weight: 160 g approx.	Net weight: 210 g approx. Gross weight: 240 g approx.	
	Pigtailed type	Net weight: 25 g approx. Gross weight: 55 g approx.	Net weight: 40 g approx. Gross weight: 70 g approx.	Net weight: 70 g approx. Gross weight: 100 g approx.	Net weight: 140 g approx. Gross weight: 170 g approx.	Net weight: 25 g approx. Gross weight: 55 g approx.	Net weight: 40 g approx. Gross weight: 70 g approx.	Net weight: 70 g approx. Gross weight: 100 g approx.	Net weight: 140 g approx. Gross weight: 170 g approx.	
	Connector type	—	Net weight: 25 g approx. Gross weight: 55 g approx.	Net weight: 50 g approx. Gross weight: 75 g approx.	Net weight: 130 g approx. Gross weight: 150 g approx.	—	Net weight: 25 g approx. Gross weight: 55 g approx.	Net weight: 50 g approx. Gross weight: 75 g approx.	Net weight: 130 g approx. Gross weight: 150 g approx.	
Accessories		Nut: 2 pcs., Toothed lock washer: 1 pc.								

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23°C +73 °F.

2) The sensors with "N" indicated instead of □ in their model No. are NPN output type. The sensors with "P" are PNP output type.

3) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object.

The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.

4) PNP output, normally closed type models and all NPN output models do not support IO-Link.

5) When the cable length is 2 m 6.562 ft.

6) The response frequency is an average value.

7) The bending-resistant cable type comes with a 0.2 mm<sup>2</sup> 3-core bending-resistant ø4 mm ø0.157 in cabtyre cable.

8) The bending-resistant cable type comes with a 0.2 mm<sup>2</sup> 3-core bending-resistant ø6 mm ø0.236 in cabtyre cable.

**SPECIFICATIONS**

**DC 3-wire type (Non-shielded type)**

Item	Model No. (Note 2)	Normally open	Non-shielded type							
			Standard sensing range				Long sensing range			
			GX-308ML-A-□	GX-312ML-A-□	GX-318ML-A-□	GX-330ML-A-□	GX-308MLK-A-□	GX-312MLK-A-□	GX-318MLK-A-□	GX-330MLK-A-□
		Normally closed	GX-308ML-B-□	GX-312ML-B-□	GX-318ML-B-□	GX-330ML-B-□	GX-308MLK-B-□	GX-312MLK-B-□	GX-318MLK-B-□	GX-330MLK-B-□
Regulatory compliance										
CE Marking (EMC Directive, RoHS Directive), UL/c-UL Listing Certification										
Max. operation distance (Note 3)		2 mm 0.079 in ±10 %	5 mm 0.197 in ±10 %	10 mm 0.394 in ±10 %	18 mm 0.709 in ±10 %	4 mm 0.157 in ±10 %	8 mm 0.315 in ±10 %	16 mm 0.630 in ±10 %	30 mm 1.181 in ±10 %	
Stable sensing range (Note 3)		0 to 1.6 mm 0 to 0.063 in	0 to 4 mm 0 to 0.157 in	0 to 8 mm 0 to 0.315 in	0 to 14.4 mm 0 to 0.567 in	0 to 3.2 mm 0 to 0.126 in	0 to 6.4 mm 0 to 0.252 in	0 to 12.8 mm 0 to 0.504 in	0 to 24 mm 0 to 0.945 in	
Standard sensing object		Iron sheet 8 × 8 × t 1 mm 0.315 × 0.315 × t 0.039 in	Iron sheet 15 × 15 × t 1 mm 0.591 × 0.591 × t 0.039 in	Iron sheet 30 × 30 × t 1 mm 1.181 × 1.181 × t 0.039 in	Iron sheet 54 × 54 × t 1 mm 2.126 × 2.126 × t 0.039 in	Iron sheet 12 × 12 × t 1 mm 0.472 × 0.472 × t 0.039 in	Iron sheet 24 × 24 × t 1 mm 0.945 × 0.945 × t 0.039 in	Iron sheet 48 × 48 × t 1 mm 1.89 × 1.89 × t 0.039 in	Iron sheet 90 × 90 × t 1 mm 3.543 × 3.543 × t 0.039 in	
Hysteresis		10% or less of operation distance (with standard sensing object)				15 % or less of operation distance (with standard sensing object)				
Supply voltage		10 to 30 V DC [including 10 % ripple (p-p)], Class 2								
Current consumption		16 mA or less								
Output (C/Q) (Note 4)	IO-Link communication	IO-Link Specification Ver1.1								
	Baud rate	COM3 (230.4 kbps)								
	Process data	PD size: 2 bytes, OD size: 1 byte (M-sequence type: TYPE2_2)								
	Minimum cycle time	0.4 ms								
	Vendor ID	834 (0x342)								
	Device ID	GX-308□: 0x70000, GX-312□: 0x70001, GX-318□: 0x70002, GX-330□: 0x70003								
Output		<NPN output type> NPN open-collector transistor • Maximum sink current: 200 mA or less [GX-308ML(K)-□: 200 mA or less (-40 to +70 °C -40 to +158 °F), 100 mA or less (+70 to +85 °C +158 to +185 °F)] • Applied voltage: 30 V DC or less (between output to 0 V) • Residual voltage: 2 V or less (Note 5) (at sink current 200 mA or less)				<PNP output type> PNP open-collector transistor • Maximum source current: 200 mA or less [GX-308ML(K)-□: 200 mA or less (-40 to +70 °C -40 to +158 °F), 100 mA or less (+70 to +85 °C +158 to +185 °F)] • Applied voltage: 30 V DC or less (between output to +V) • Residual voltage: 2 V or less (Note 5) (at source current 200 mA or less)				
Short-circuit protection		Incorporated								
Response frequency (Note 6)		1,000 Hz	800 Hz	400 Hz	100 Hz	1,000 Hz	800 Hz	400 Hz	100 Hz	
Operation indicator		Standard I/O mode (SIO mode): Operation indicator (orange, ON), Communication indicator (green, OFF) IO-LINK communication mode (COM mode): Operation indicator (orange, ON), Communication indicator [green, flashing (1-sec intervals)]								
Pollution degree		3								
Altitude		2,000 m 6561.68 ft or less								
Environmental resistance	Protection	IP67 (IEC), IP69K, IP67G [IP67 (IEC), IP69K for connector type]								
	Ambient temperature	-40 to +85 °C -40 to +185 °F, Storage: -45 to +85 °C -49 to +185 °F (No condensation or icing allowed) (UL temperature rating for relay connector type: -25 to +70 °C -13 to +158 °F)								
	Ambient humidity	35 to 95 % RH, Storage: 35 to 95 % RH (No condensation allowed)								
	Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure								
	Insulation resistance	50 MΩ or more, with 500 V DC megger between all supply terminals connected together and enclosure								
	Vibration resistance	10 to 55 Hz frequency, 1.5 mm 0.059 in double amplitude in X, Y and Z directions for two hours each								
	Shock resistance	1,000 m/s <sup>2</sup> (GX-308ML(K)-□: 500 m/s <sup>2</sup> ) acceleration in X, Y and Z directions ten times each								
Sensing range variation	Temperature characteristics	Within ±15% of sensing range at +23 °C +73°F in ambient temperature range Within ±10% of sensing range at +23 °C +73°F in temperature range of -25 to +70 °C -13 to +158 °F								
	Voltage characteristics	Within ±1% for ±15 % fluctuation of the rated supply voltage								
Material		Enclosure: Nickel-plated brass [stainless steel (SUS303) for GX-308ML(K)-□], Sensing part: Polybutylene terephthalate (PBT), Cable: Polyvinyl chloride (PVC)								
Mating cable		0.2 mm <sup>2</sup> 3-core oil resistant ø4 mm ø0.157 in cabtyre cable, 2 m 6.562 ft long (Note 7)	0.2 mm <sup>2</sup> 3-core oil resistant ø6 mm ø0.236 in cabtyre cable, 2 m 6.562 ft long (Note 8)	0.2 mm <sup>2</sup> 3-core oil resistant ø4 mm ø0.157 in cabtyre cable, 2 m 6.562 ft long (Note 7)	0.2 mm <sup>2</sup> 3-core oil resistant ø6 mm ø0.236 in cabtyre cable, 2 m 6.562 ft long (Note 8)					
Weight	Cable type (Note 5)	Net weight: 55 g approx. Gross weight: 80 g approx.	Net weight: 70 g approx. Gross weight: 95 g approx.	Net weight: 140 g approx. Gross weight: 170 g approx.	Net weight: 200 g approx. Gross weight: 230 g approx.	Net weight: 55 g approx. Gross weight: 80 g approx.	Net weight: 70 g approx. Gross weight: 95 g approx.	Net weight: 140 g approx. Gross weight: 170 g approx.	Net weight: 240 g approx. Gross weight: 280 g approx.	
	Pigtailed type	Net weight: 25 g approx. Gross weight: 55 g approx.	Net weight: 40 g approx. Gross weight: 65 g approx.	Net weight: 75 g approx. Gross weight: 100 g approx.	Net weight: 140 g approx. Gross weight: 160 g approx.	Net weight: 25 g approx. Gross weight: 55 g approx.	Net weight: 40 g approx. Gross weight: 65 g approx.	Net weight: 75 g approx. Gross weight: 100 g approx.	Net weight: 170 g approx. Gross weight: 220 g approx.	
	Connector type	—	Net weight: 25 g approx. Gross weight: 55 g approx.	Net weight: 55 g approx. Gross weight: 80 g approx.	Net weight: 120 g approx. Gross weight: 150 g approx.	—	Net weight: 25 g approx. Gross weight: 55 g approx.	Net weight: 55 g approx. Gross weight: 80 g approx.	Net weight: 160 g approx. Gross weight: 200 g approx.	
Accessories		Nut: 2 pcs., Toothed lock washer: 1 pc.								

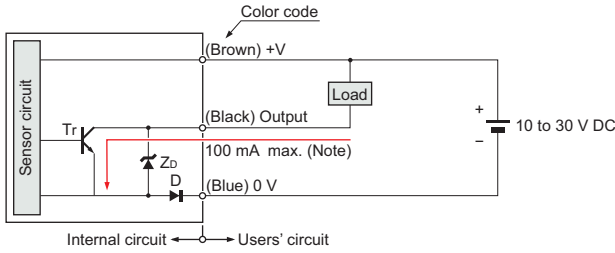
- Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23°C +73 °F.  
 2) The sensors with "N" indicated instead of □ in their model No. are NPN output type. The sensors with "P" are PNP output type.  
 3) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object.  
 The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.  
 4) PNP output, normally closed type models and all NPN output models do not support IO-Link.  
 5) When the cable length is 2 m 6.562 ft.  
 6) The response frequency is an average value.  
 7) The bending-resistant cable type comes with a 0.2 mm<sup>2</sup> 3-core bending-resistant ø4 mm ø0.157 in cabtyre cable.  
 8) The bending-resistant cable type comes with a 0.2 mm<sup>2</sup> 3-core bending-resistant ø6 mm ø0.236 in cabtyre cable.

I/O CIRCUIT AND WIRING DIAGRAMS

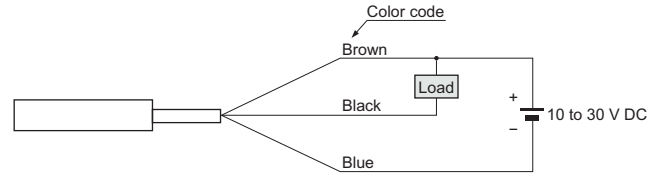
GX-3□S-□-N GX-305M-□-N

NPN output type

I/O circuit diagram



Wiring diagram



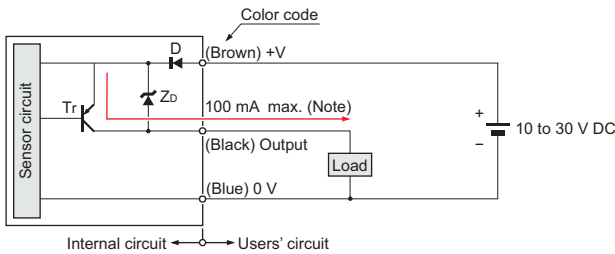
Note: Only GX-303S is 50 mA max.

Symbols... D: Reverse supply polarity protection diode  
ZD: Surge absorption zener diode  
Tr: NPN output transistor

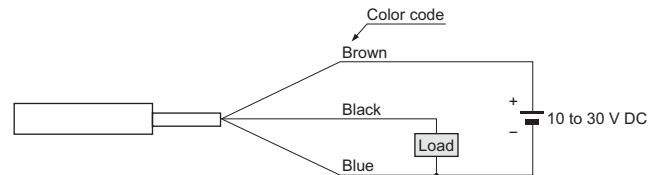
GX-3□S-□-P GX-305M-□-P

PNP output type

I/O circuit diagram



Wiring diagram



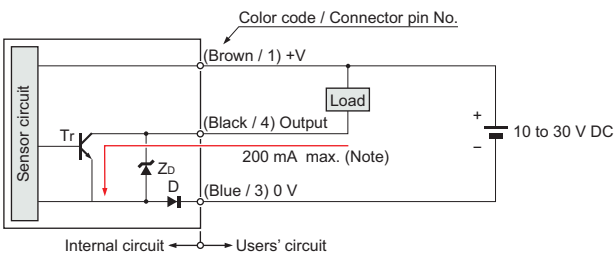
Note: Only GX-303S is 50 mA max.

Symbols... D: Reverse supply polarity protection diode  
ZD: Surge absorption zener diode  
Tr: PNP output transistor

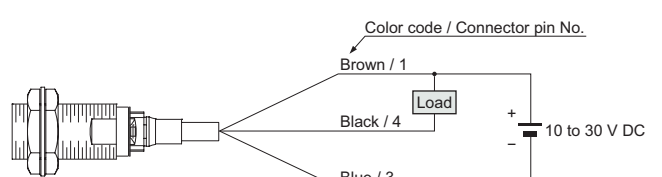
GX-3□M(K)-A-N GX-3□ML(K)-A-N

\* Excluding M5 threaded type NPN output, Normally open type

I/O circuit diagram



Wiring diagram

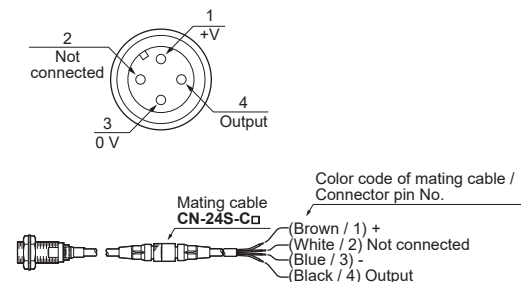


Note: In the case of the M8 threaded type:  
200 mA max. (at -40 to +70 °C -40 to +158 °F),  
100 mA max. (at +70 to +85 °C +158 to +185 °F)

Symbols... D: Reverse supply polarity protection diode  
ZD: Surge absorption zener diode  
Tr: NPN output transistor

Connector pin diagram

Pigtailed type  
Connector type



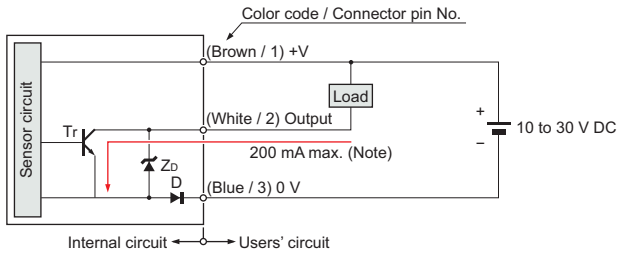


## I/O CIRCUIT AND WIRING DIAGRAMS

**GX-3□M(K)-B-N GX-3□ML(K)-B-N**

\* Excluding M5 threaded type **NPN output, Normally closed type**

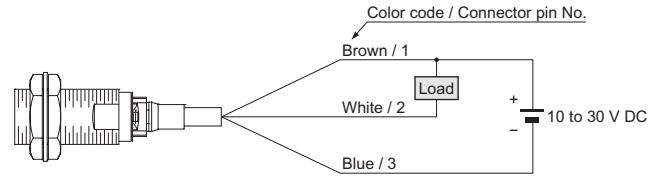
### I/O circuit diagram



Note: In the case of the M8 threaded type:  
 200 mA max. (at -40 to +70 °C **-40 to +158 °F**),  
 100 mA max. (at +70 to +85 °C **+158 to +185 °F**)

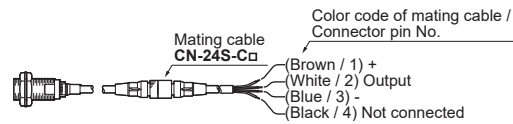
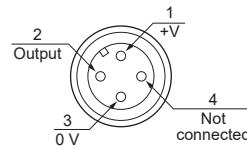
Symbols... D: Reverse supply polarity protection diode  
 Zd: Surge absorption zener diode  
 Tr: NPN output transistor

### Wiring diagram



### Connector pin diagram

#### Pigtailed type Connector type



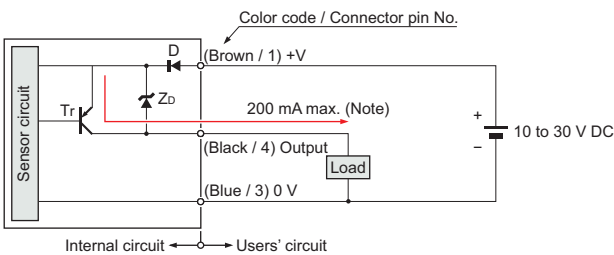
**GX-3□M(K)-A-P GX-3□ML(K)-A-P**

\* Excluding M5 threaded type **PNP output, Normally open type**

### I/O circuit diagram

<When used as ordinary sensor>

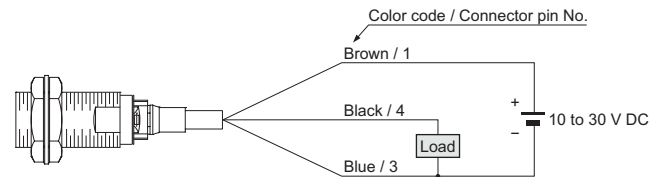
#### Standard I/O mode (SIO mode)



Note: In the case of the M8 threaded type:  
 200 mA max. (at -40 to +70 °C **-40 to +158 °F**),  
 100 mA max. (at +70 to +85 °C **+158 to +185 °F**)

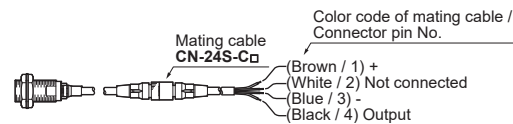
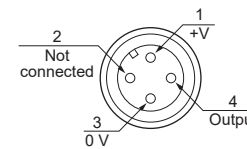
Symbols... D: Reverse supply polarity protection diode  
 Zd: Surge absorption zener diode  
 Tr: PNP output transistor

### Wiring diagram



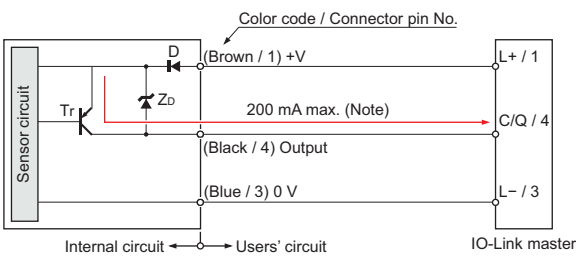
### Connector pin diagram

#### Pigtailed type Connector type



<When connected to IO-Link master>

#### IO-Link communication mode (COM mode)



Notes: 1) In the case of the M8 threaded type:  
 200 mA max. (at -40 to +70 °C **-40 to +158 °F**),  
 100 mA max. (at +70 to +85 °C **+158 to +185 °F**)  
 2) In the IO-Link mode, the cable between the IO-Link master and sensor must have a length of 20 m **65.617 ft** or less.

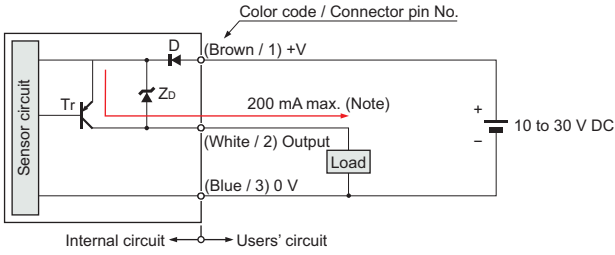
Symbols... D: Reverse supply polarity protection diode  
 Zd: Surge absorption zener diode  
 Tr: PNP output transistor

I/O CIRCUIT AND WIRING DIAGRAMS

GX-3□M(K)-B-P GX-3□ML(K)-B-P

\* Excluding M5 threaded type PNP output, Normally closed type

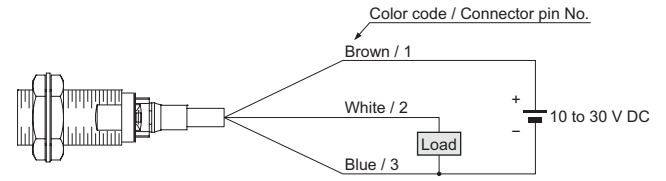
I/O circuit diagram



Note: In the case of the M8 threaded type:  
 200 mA max. (at -40 to +70 °C -40 to +158 °F),  
 100 mA max. (at +70 to +85 °C +158 to +185 °F)

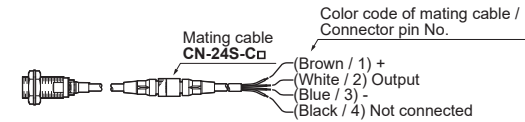
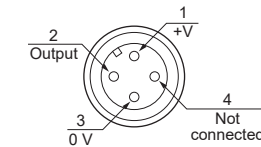
Symbols... D: Reverse supply polarity protection diode  
 Zd: Surge absorption zener diode  
 Tr: PNP output transistor

Wiring diagram



Connector pin diagram

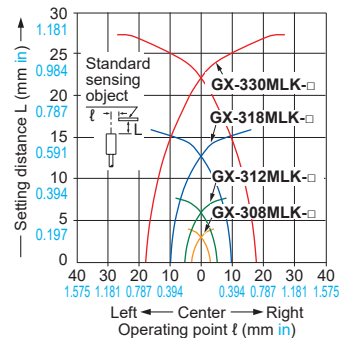
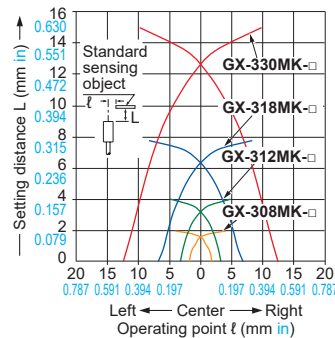
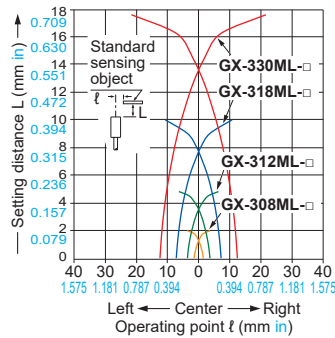
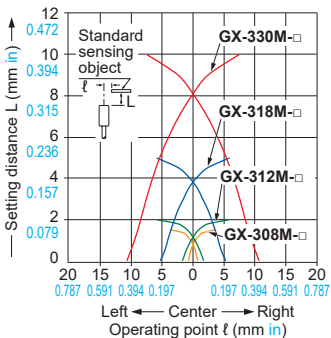
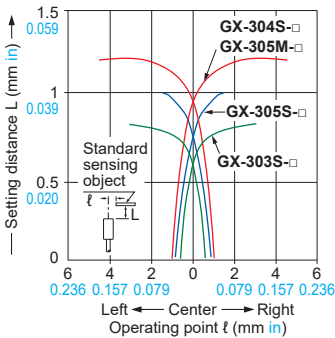
Pigtailed type Connector type



SENSING CHARACTERISTICS (TYPICAL)

All models

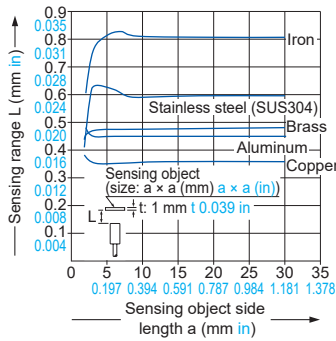
Sensing field



**SENSING CHARACTERISTICS (TYPICAL)**

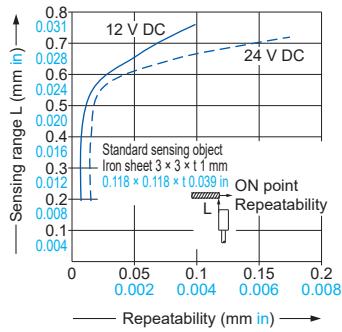
**GX-303S-□**

**Correlation between sensing object size and sensing range**



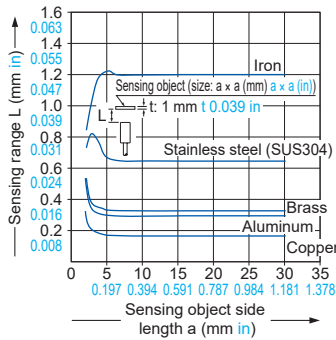
As the sensing object size becomes smaller than the standard size (iron sheet  $3 \times 3 \times 1$  mm  $0.118 \times 0.118 \times 0.039$  in), the sensing range shortens as shown in the left figure.

**Correlation between sensing range and repeatability**



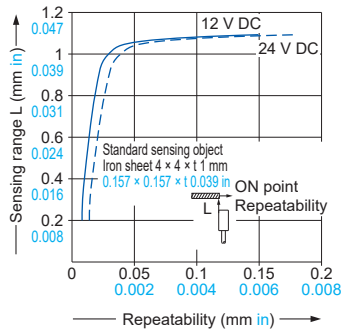
**GX-304S-□ GX-305M-□**

**Correlation between sensing object size and sensing range**



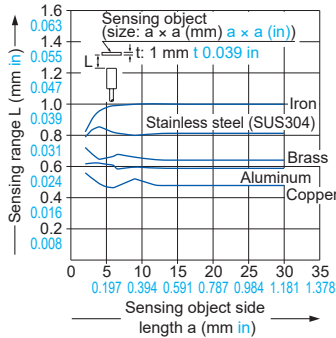
As the sensing object size becomes smaller than the standard size (iron sheet  $4 \times 4 \times 1$  mm  $0.157 \times 0.157 \times 0.039$  in), the sensing range shortens as shown in the left figure.

**Correlation between sensing range and repeatability**



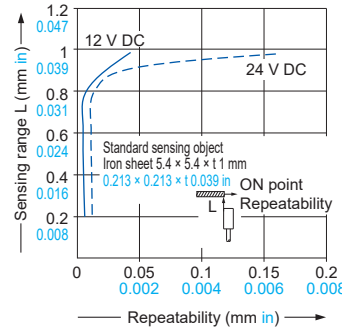
**GX-305S-□**

**Correlation between sensing object size and sensing range**



As the sensing object size becomes smaller than the standard size (iron sheet  $5.4 \times 5.4 \times 1$  mm  $0.213 \times 0.213 \times 0.039$  in), the sensing range shortens as shown in the left figure.

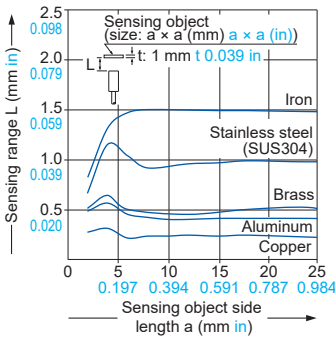
**Correlation between sensing range and repeatability**



**SENSING CHARACTERISTICS (TYPICAL)**

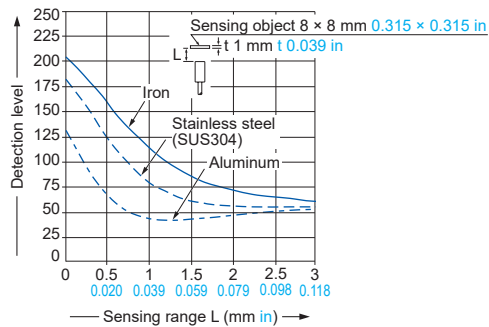
**GX-308M-□**

**Correlation between sensing object size and sensing range**



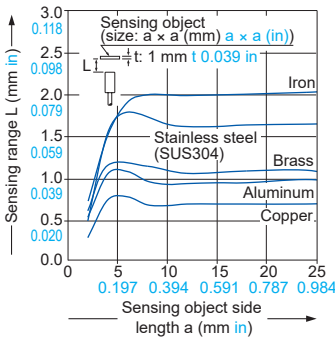
As the sensing object size becomes smaller than the standard size (iron sheet 8 × 8 × t 1 mm 0.315 × 0.315 × t 0.039 in), the sensing range shortens as shown in the left figure.

**Correlation between monitor output and sensing range**



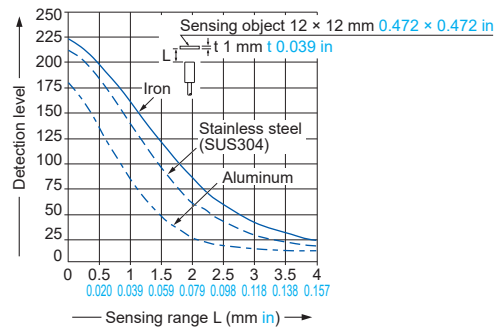
**GX-312M-□**

**Correlation between sensing object size and sensing range**



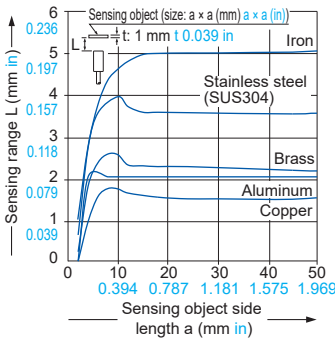
As the sensing object size becomes smaller than the standard size (iron sheet 12 × 12 × t 1 mm 0.472 × 0.472 × t 0.039 in), the sensing range shortens as shown in the left figure.

**Correlation between monitor output and sensing range**



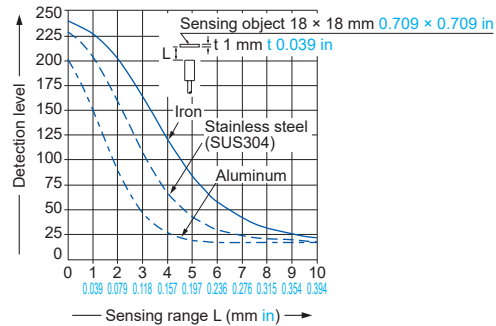
**GX-318M-□**

**Correlation between sensing object size and sensing range**



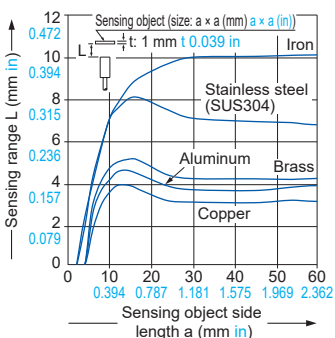
As the sensing object size becomes smaller than the standard size (iron sheet 18 × 18 × t 1 mm 0.709 × 0.709 × t 0.039 in), the sensing range shortens as shown in the left figure.

**Correlation between monitor output and sensing range**



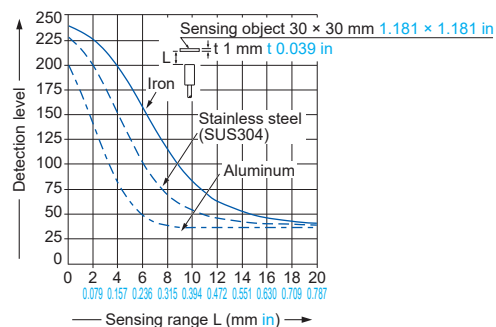
**GX-330M-□**

**Correlation between sensing object size and sensing range**



As the sensing object size becomes smaller than the standard size (iron sheet 30 × 30 × t 1 mm 1.181 × 1.181 × t 0.039 in), the sensing range shortens as shown in the left figure.

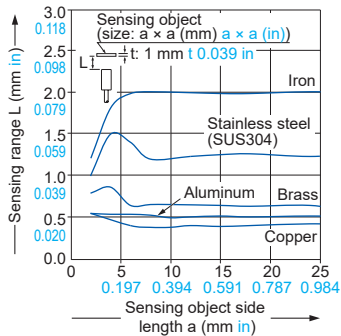
**Correlation between monitor output and sensing range**



**SENSING CHARACTERISTICS (TYPICAL)**

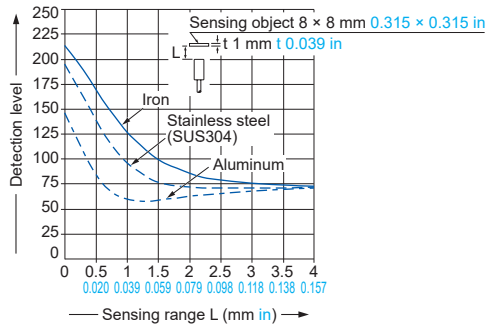
**GX-308MK-□**

**Correlation between sensing object size and sensing range**



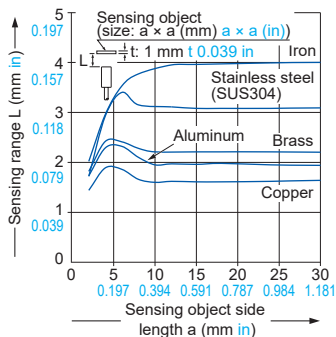
As the sensing object size becomes smaller than the standard size (iron sheet  $8 \times 8 \times t 1 \text{ mm } 0.315 \times 0.315 \times t 0.039 \text{ in}$ ), the sensing range shortens as shown in the left figure.

**Correlation between monitor output and sensing range**



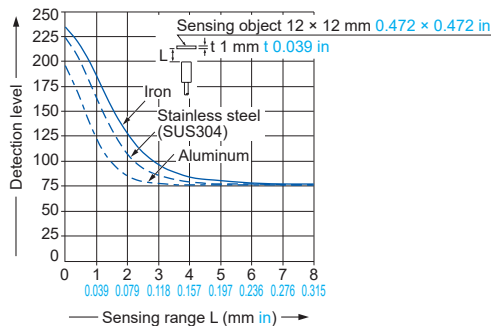
**GX-312MK-□**

**Correlation between sensing object size and sensing range**



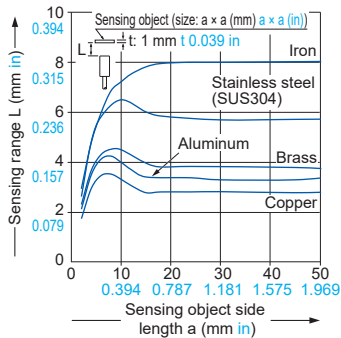
As the sensing object size becomes smaller than the standard size (iron sheet  $12 \times 12 \times t 1 \text{ mm } 0.472 \times 0.472 \times t 0.039 \text{ in}$ ), the sensing range shortens as shown in the left figure.

**Correlation between monitor output and sensing range**



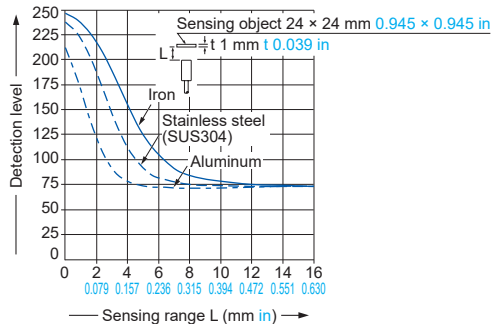
**GX-318MK-□**

**Correlation between sensing object size and sensing range**



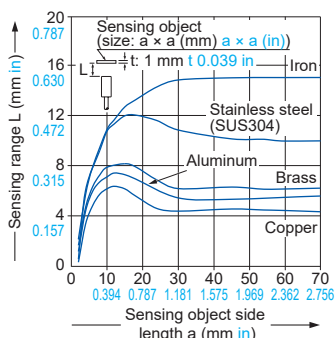
As the sensing object size becomes smaller than the standard size (iron sheet  $24 \times 24 \times t 1 \text{ mm } 0.945 \times 0.945 \times t 0.039 \text{ in}$ ), the sensing range shortens as shown in the left figure.

**Correlation between monitor output and sensing range**



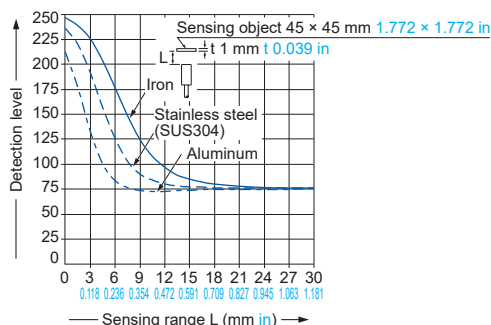
**GX-330MK-□**

**Correlation between sensing object size and sensing range**



As the sensing object size becomes smaller than the standard size (iron sheet  $45 \times 45 \times t 1 \text{ mm } 1.772 \times 1.772 \times t 0.039 \text{ in}$ ), the sensing range shortens as shown in the left figure.

**Correlation between monitor output and sensing range**

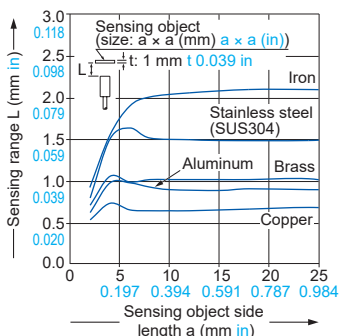




**SENSING CHARACTERISTICS (TYPICAL)**

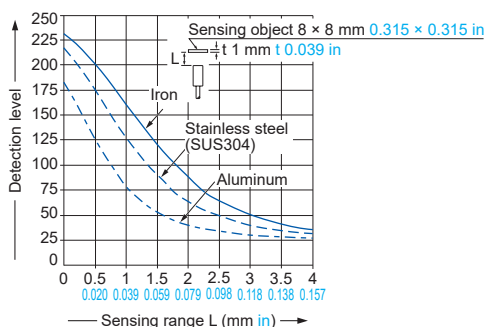
**GX-308ML-□**

**Correlation between sensing object size and sensing range**



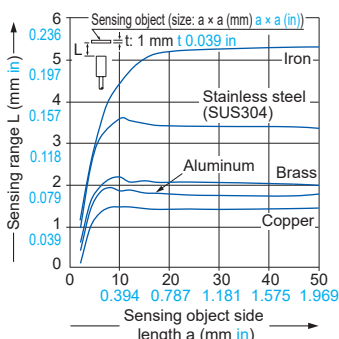
As the sensing object size becomes smaller than the standard size (iron sheet 8 × 8 × t 1 mm 0.315 × 0.315 × t 0.039 in), the sensing range shortens as shown in the left figure.

**Correlation between monitor output and sensing range**



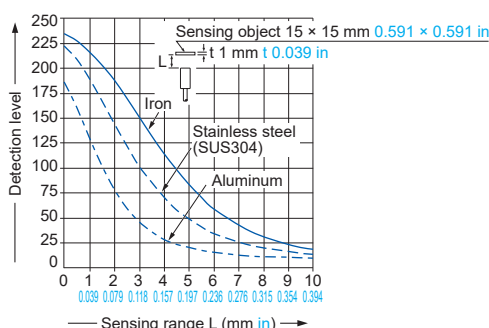
**GX-312ML-□**

**Correlation between sensing object size and sensing range**



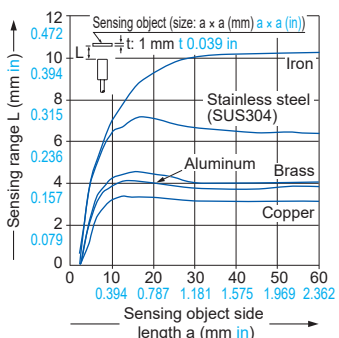
As the sensing object size becomes smaller than the standard size (iron sheet 15 × 15 × t 1 mm 0.591 × 0.591 × t 0.039 in), the sensing range shortens as shown in the left figure.

**Correlation between monitor output and sensing range**



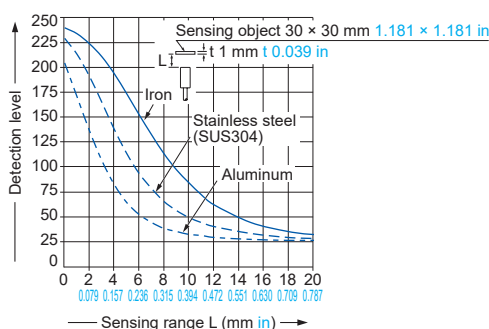
**GX-318ML-□**

**Correlation between sensing object size and sensing range**



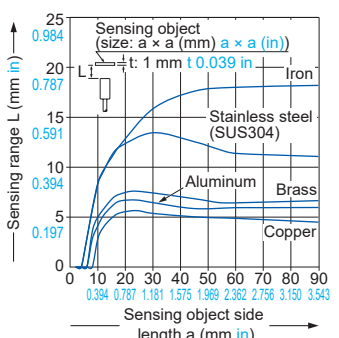
As the sensing object size becomes smaller than the standard size (iron sheet 30 × 30 × t 1 mm 1.181 × 1.181 × t 0.039 in), the sensing range shortens as shown in the left figure.

**Correlation between monitor output and sensing range**



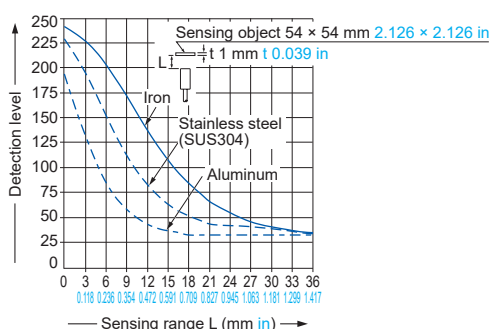
**GX-330ML-□**

**Correlation between sensing object size and sensing range**



As the sensing object size becomes smaller than the standard size (iron sheet 54 × 54 × t 1 mm 2.126 × 2.126 × t 0.039 in), the sensing range shortens as shown in the left figure.

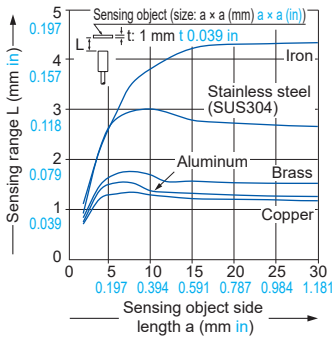
**Correlation between monitor output and sensing range**



**SENSING CHARACTERISTICS (TYPICAL)**

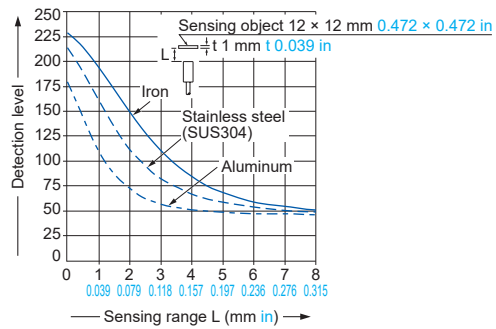
**GX-308MLK-□**

**Correlation between sensing object size and sensing range**



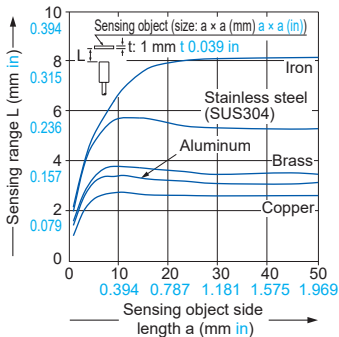
As the sensing object size becomes smaller than the standard size (iron sheet 12 × 12 × t 1 mm 0.472 × 0.472 × t 0.039 in), the sensing range shortens as shown in the left figure.

**Correlation between monitor output and sensing range**



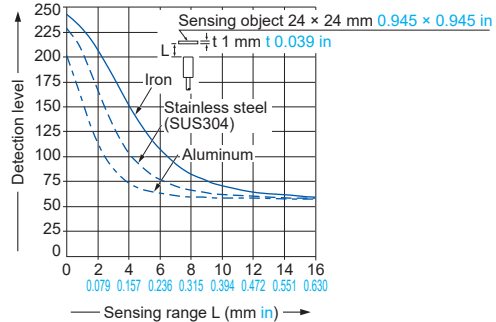
**GX-312MLK-□**

**Correlation between sensing object size and sensing range**



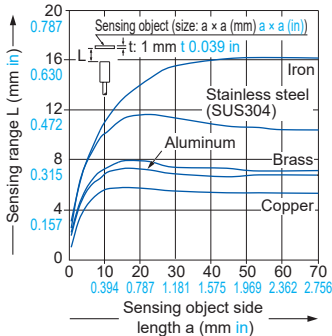
As the sensing object size becomes smaller than the standard size (iron sheet 24 × 24 × t 1 mm 0.945 × 0.945 × t 0.039 in), the sensing range shortens as shown in the left figure.

**Correlation between monitor output and sensing range**



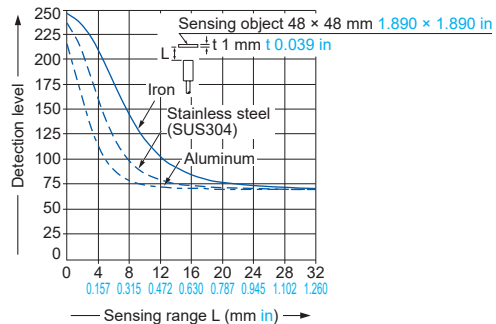
**GX-318MLK-□**

**Correlation between sensing object size and sensing range**



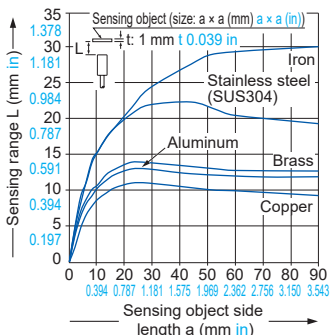
As the sensing object size becomes smaller than the standard size (iron sheet 48 × 48 × t 1 mm 1.890 × 1.890 × t 0.039 in), the sensing range shortens as shown in the left figure.

**Correlation between monitor output and sensing range**



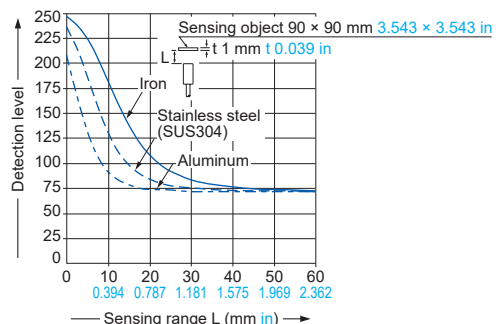
**GX-330MLK-□**

**Correlation between sensing object size and sensing range**



As the sensing object size becomes smaller than the standard size (iron sheet 90 × 90 × t 1 mm 3.543 × 3.543 × t 0.039 in), the sensing range shortens as shown in the left figure.

**Correlation between monitor output and sensing range**



## PRECAUTIONS FOR PROPER USE

- This catalog is a guide to select a suitable product. Be sure to read instruction manual attached to the product prior to its use.



- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

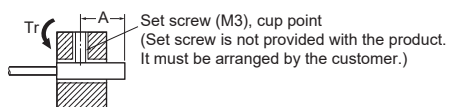
### Mounting

- The tightening torque should be under the value given below.

#### Installation using set screw

- Do not tighten the product mounting nuts with excessive force.

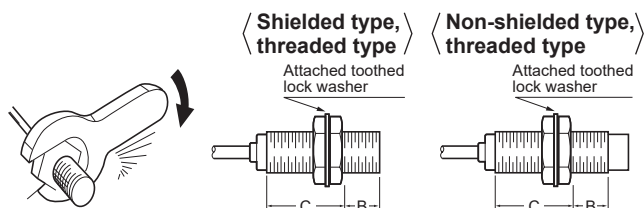
#### <Non-threaded type>



Model No.	Tightening torque	Set screw location A (mm in)
GX-303S	0.2 N·m	13 to 21 0.512 to 0.827
GX-304S		8 to 21 0.315 to 0.827
GX-305S	0.4 N·m	

#### Installation using nut

- Do not tighten the nut with excessive force. Be sure to install the toothed locked washer.
- In the case of the M8 threaded type, the allowable strength differs depending on the distance from the tip of the head. The following table shows the allowable tightening strengths for section B and section C shown in the diagram. (Section B starts from the tip of the head and its dimension is indicated in the table. Section C includes the nut on the head side. Therefore, if the nut extends into section B even slightly, the strength of section B is applicable.)
- The following allowable tightening strengths are applicable when the washer is installed.



Model No. (Shielded type)	B		C
	Dimension (mm in)	Tightening torque	Tightening torque
GX-305M	-		1 N·m
GX-308M(K)	9 0.354	9 N·m	12 N·m
GX-312M(K)	-		30 N·m
GX-318M(K)	-		70 N·m
GX-330M(K)	-		180 N·m

Model No. (Non-shielded type)	B		C
	Dimension (mm in)	Tightening torque	Tightening torque
GX-308ML(K)	3 0.118	9 N·m	12 N·m
GX-312ML(K)	-		30 N·m
GX-318ML(K)	-		70 N·m
GX-330ML(K)	-		180 N·m

### Mounting hole and nut dimensions

Mounting hole

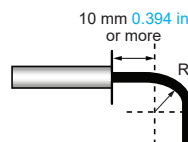


Nut dimensions



Model No.	D (mm in)	E (mm in)
GX-303S	$\begin{matrix} \phi 3.3^{+0.5} \\ \phi 0.130^{+0.0197} \end{matrix}$	-
GX-304S	$\begin{matrix} \phi 4.2^{+0.5} \\ \phi 0.165^{+0.0197} \end{matrix}$	-
GX-305S	$\begin{matrix} \phi 5.7^{+0.5} \\ \phi 0.224^{+0.0197} \end{matrix}$	-
GX-305M	$\begin{matrix} \phi 5.5^{+0.5} \\ \phi 0.217^{+0.0197} \end{matrix}$	-
GX-308M(K) GX-308ML(K)	$\begin{matrix} \phi 8.5^{+0.5} \\ \phi 0.335^{+0.0197} \end{matrix}$	13 0.512
GX-312M(K) GX-312ML(K)	$\begin{matrix} \phi 12.5^{+0.5} \\ \phi 0.492^{+0.0197} \end{matrix}$	17 0.669
GX-318M(K) GX-318ML(K)	$\begin{matrix} \phi 18.5^{+0.5} \\ \phi 0.728^{+0.0197} \end{matrix}$	24 0.945
GX-330M(K) GX-330ML(K)	$\begin{matrix} \phi 30.5^{+0.5} \\ \phi 1.201^{+0.0197} \end{matrix}$	36 1.417

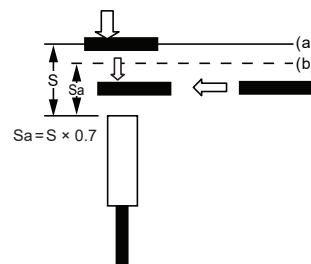
### Bending radius of lead-out cable section



Model No.	Bending radius R
GX-303S	7 mm 0.276 in or more
GX-304S	9 mm 0.354 in or more
GX-305S	
GX-305M	

### Installing small-diameter sensor

- Please use the sensor after confirming the installation distance by following (a) and (b) with an actual detection object when you install.
  - The detection distance receives the influence by the material of the detection object, thickness, shape, and the size. So, the detection object is brought close to the front side of the sensor and detection distance (S) is measured. For the effect of the material, see the graph, "Correlation between sensing object size and sensing range," (p.16).
  - Please decide installation distance (Sa) with  $S \times 70\%$  or less after measuring sensing distance(S).
- Please install the sensor to come within the range of (Sa) when the detection object moves from vertical direction.
- Please install the sensor to pass within the range of (Sa) when the detection object moves from horizontal direction.
- When using the sensor, refer to the "Standard sensing object" specified in the specifications (p.10) and the graph, "Correlation between sensing object size and sensing range," (p.16).



**PRECAUTIONS FOR PROPER USE**

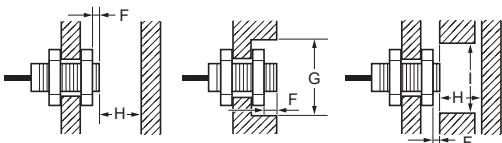
**Distance from surrounding metal**

- As metal around the sensor may affect the sensing performance, pay attention to the following points.

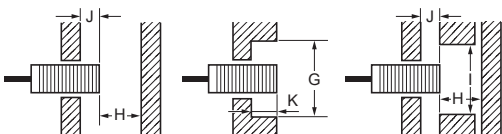
**Influence of surrounding metal**

- The surrounding metal will affect the sensing performance. Keep the minimum distance specified in the table below.
- When mounting the sensor using a nut, use the nut and washer provided with the product.
- The type of the provided nut varies in different models. See the external dimensions diagrams (p.23~) for the detail of the shape.

**Mounting method A (Using the provided nut)**



**Mounting method B (Embedded in the metal)**



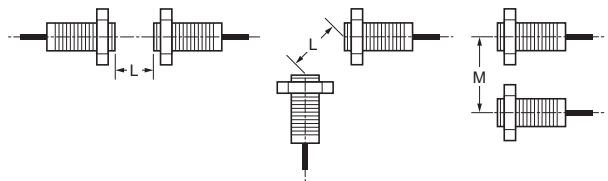
(Unit: mm in)

Model No. (Shielded type)	Mounting method A				Mounting method B				
	F	G	H	I	J	G	K	H	I
GX-303S	-	-	-	-	0	ø3 ø0.118	0	3 0.118	8 0.315
GX-304S	-	-	-	-	0	ø4 ø0.157	0	5 0.197	10 0.394
GX-305S	-	-	-	-	0	ø5.4 ø0.213	0	3 0.118	8 0.315
GX-305M	0	ø5 ø0.197	5 0.197	10 0.394	0	ø5 ø0.197	0	5 0.197	10 0.394
GX-308M	0	ø8 ø0.315	4.5 0.177	12 0.472	0	ø8 ø0.315	0	4.5 0.177	12 0.472
GX-312M	0	ø12 ø0.472	8 0.315	18 0.709	0	ø12 ø0.472	0	8 0.315	18 0.709
GX-318M	0	ø18 ø0.709	20 0.787	27 1.063	0	ø18 ø0.709	0	20 0.787	27 1.063
GX-330M	0	ø30 ø1.181	40 1.575	45 1.772	0	ø30 ø1.181	0	40 1.575	45 1.772
GX-308MK	0	ø8 ø0.315	4.5 0.177	12 0.472	0	ø8 ø0.315	0	4.5 0.177	12 0.472
GX-312MK	0	ø18 ø0.709	12 0.472	18 0.709	2.4 0.094	ø18 ø0.709	2.4 0.094	12 0.472	18 0.709
GX-318MK	0	ø27 ø1.063	24 0.945	27 1.063	3.6 0.142	ø27 ø1.063	3.6 0.142	24 0.945	27 1.063
GX-330MK	0	ø45 ø1.772	45 1.772	45 1.772	6 0.236	ø45 ø1.772	6 0.236	45 1.772	45 1.772

Model No. (Non-shielded type)	Mounting method A				Mounting method B				
	F	G	H	I	J	G	K	H	I
GX-308ML	6 0.236	ø24 ø0.945	8 0.315	24 0.945	6 0.236	ø24 ø0.945	6 0.236	8 0.315	24 0.945
GX-312ML	11 0.433	ø40 ø1.575	20 0.787	36 1.417	15 0.591	ø40 ø1.575	15 0.591	20 0.787	36 1.417
GX-318ML	18 0.709	ø55 ø2.165	40 1.575	54 2.126	22 0.866	ø55 ø2.165	22 0.866	40 1.575	54 2.126
GX-330ML	25 0.984	ø90 ø3.543	70 2.756	90 3.543	30 1.181	ø90 ø3.543	30 1.181	70 2.756	90 3.543
GX-308MLK	9 0.354	ø24 ø0.945	8 0.315	24 0.945	12 0.472	ø24 ø0.945	12 0.472	8 0.315	24 0.945
GX-312MLK	11 0.433	ø40 ø1.575	20 0.787	40 1.575	15 0.591	ø40 ø1.575	15 0.591	20 0.787	40 1.575
GX-318MLK	21 0.827	ø70 ø2.756	48 1.890	70 2.756	25 0.984	ø70 ø2.756	25 0.984	48 1.890	70 2.756
GX-330MLK	40 1.575	ø120 ø4.724	90 3.543	120 4.724	45 1.772	ø120 ø4.724	45 1.772	90 3.543	120 4.724

**Mutual interference**

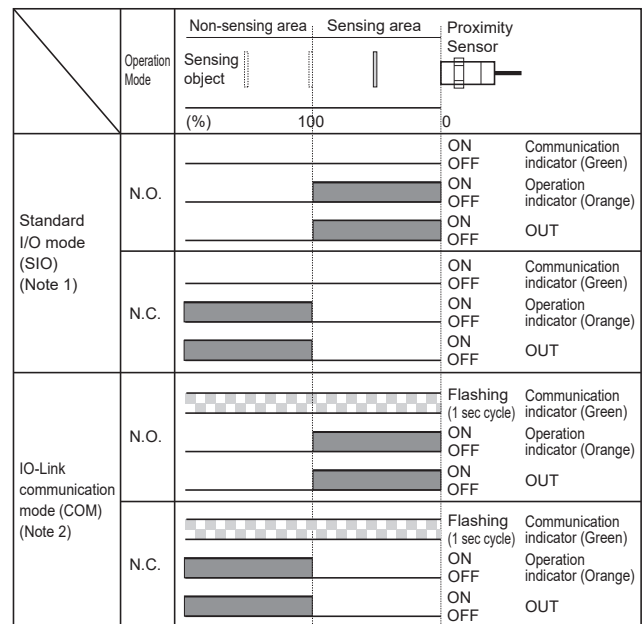
- When two or more sensors are installed in parallel or face to face, keep the minimum separation distance specified below to avoid mutual interference



Model No. (Shielded type)	L (mm in)	M (mm in)
GX-303S	20 0.787	15 0.591
GX-304S	20 0.787	15 0.591
GX-305S	20 0.787	15 0.591
GX-305M	20 0.787	15 0.591
GX-308M(K)	20 0.787	15 0.591
GX-312M(K)	30 1.181	20 0.787
GX-318M	50 1.969	35 1.378
GX-318MK	60 2.362	35 1.378
GX-330M	100 3.937	70 2.756
GX-330MK	110 4.331	90 3.543

Model No. (Non-shielded type)	L (mm in)	M (mm in)
GX-308ML(K)	80 3.150	60 2.362
GX-312ML(K)	120 4.724	100 3.937
GX-318ML	200 7.874	110 4.331
GX-318MLK	200 7.874	120 4.724
GX-330ML	300 11.811	200 7.874
GX-330MLK	350 13.780	300 11.811

**Timing chart**



- When sensors that are not compatible with IO-Link are used or when IO-Link compatible models are used as ordinary sensors, they operate in the standard I/O mode (SIO mode).
- The operation mode can be changed by the IO-Link communications. The timer function of the output can be set up by the IO-Link communications.

## PRECAUTIONS FOR PROPER USE

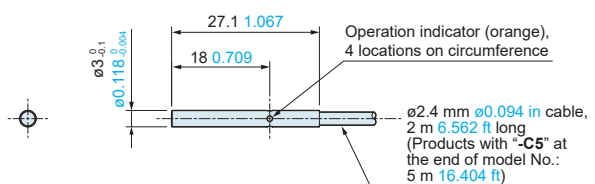
### Others

- This product has been developed / produced for industrial use only.
- Do not install the product in the following locations. Doing so may result in product failure or malfunction.
  - Outdoor locations directly subject to sunlight, rain, snow, water droplets, or oil.
  - Locations subject to atmospheres with chemical vapors, in particular solvents and acids.
  - Locations subject to corrosive gases.
- The product may malfunction if used near ultrasonic cleaning equipment, high-frequency equipment, transceivers, cellular phones, inverters, or other devices that generate a high-frequency electric field.
- Laying the product wiring in the same conduit or duct as high-voltage wires or power lines may result in incorrect operation and damage due to induction. Wire the product using a separate conduit or independent conduit.
- The following conditions shall be observed if you use the product under an environment using cutting oil that may affect product's life and/or performance.
  - Usage in oil or water is prohibited.
- Impact on the product life may differ depending on the oil you use. Before using the cutting oil, make sure that it should not cause deterioration or degradation of sealing components.
- Never use thinner or other solvents. Otherwise, the product surface may be dissolved.
- When turning ON the power by influence of temperature environment, an output mis-pulse sometimes occurs. After the product has passed for 300 ms after turning ON, please use in the stable state. If the sensing object is located near the sensor's sensing surface, an output mis-pulse may be generated for 300 ms or longer at the time of power-on. Be sure to check the product for proper operation under actual operating condition before using.
- The product is adjusted with a high degree of accuracy, so do not use in the environment with sudden temperature change.
- Do not attempt to disassemble, repair, or modify the product.
- Do not use a voltage that exceeds the rated operating voltage range. Applying a voltage that is higher than the operating voltage range may result in damage or burnout.
- Be sure that the power supply polarity and other wiring is correct. Incorrect wiring may cause explosion or burnout.
- If the power supply is connected directly without a load, the internal elements may explode or burn. Be sure to insert a load when connecting the power supply.
- Please use gloves to protect yourself from injury caused by screw.
- For the connector type and pigtailed type, check the specifications of the connector cable to be used. Please do not use it under conditions that exceed the range of its specifications of both the product and the connector cable.
- Please make sure there is no foreign matter in connector part before connecting the connector cable to the connector type and pigtailed type.
- In the IO-Link mode, the cable between the IO-Link master and sensor must have a length of 20 m 65.617 ft or less.

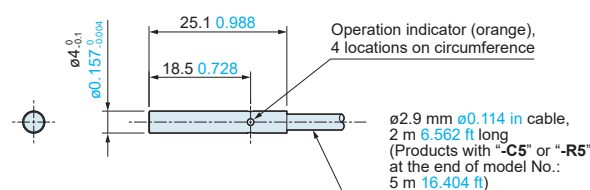
## DIMENSIONS(Unit: mm in)

The CAD data can be downloaded from our website.

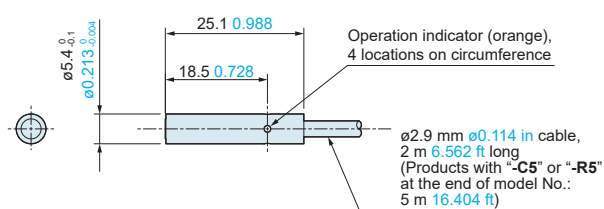
**GX-303S-□** Sensor



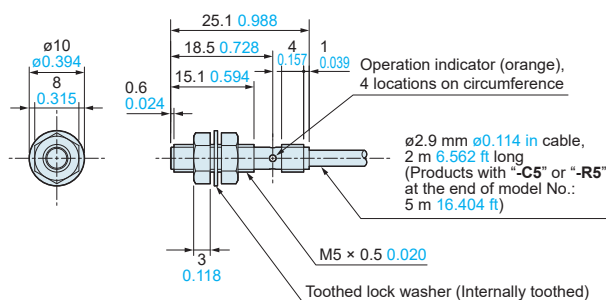
**GX-304S-□** Sensor



**GX-305S-□** Sensor



**GX-305M-□** Sensor

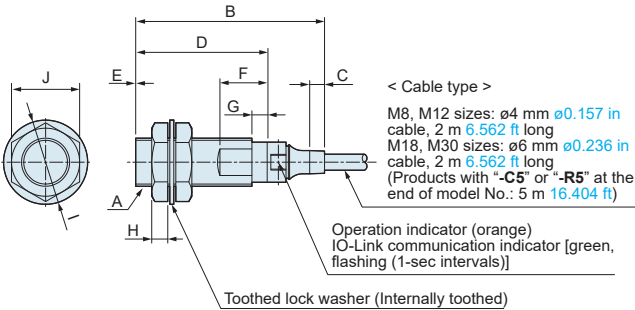




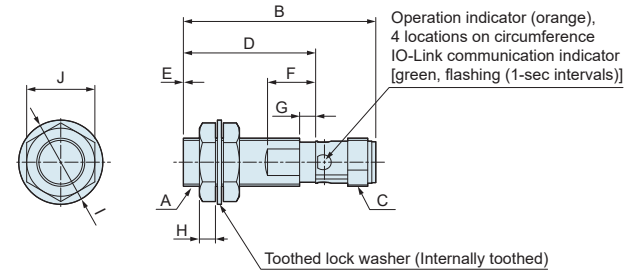
**GX-308M(K)-□ GX-312M(K)-□ GX-318M(K)-□ GX-330M(K)-□**  
**GX-308ML(K)-□ GX-312ML(K)-□ GX-318ML(K)-□ GX-330ML(K)-□**

Sensor

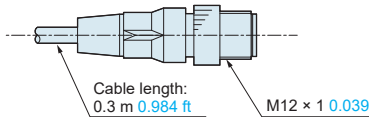
**Cable type / Pigtailed type**



**Connector type**



< Pigtailed type >



Symbol Model No.	Shielded type									
	A	B	C	D	E	F	G	H	I	J
<b>GX-308M(K)</b>	M8 x 1 M8 x 0.039	37.8 1.488	4.4 0.173	26 1.024	-	10 0.394	4 0.157	3 0.118	15 0.591	13 0.512
<b>GX-312M(K)</b>	M12 x 1 M12 x 0.039	47.1 1.854	3.7 0.146	33 1.299	-	12 0.472	4 0.157	4 0.157	21 0.827	17 0.669
<b>GX-318M(K)</b>	M18 x 1 M18 x 0.039	55.3 2.177	8.5 0.335	38 1.496	-	12 0.472	4 0.157	4 0.157	29 1.142	24 0.945
<b>GX-330M(K)</b>	M30 x 1.5 M30 x 0.059	60.3 2.374	8.3 0.327	43 1.693	-	12 0.472	4 0.157	5 0.197	42 1.654	36 1.417

Symbol Model No.	Shielded type									
	A	B	C	D	E	F	G	H	I	J
<b>GX-312M(K)</b>	M12 x 1 M12 x 0.039	48 1.890	M12 x 1 M12 x 0.039	33 1.299	-	12 0.472	4 0.157	4 0.157	21 0.827	17 0.669
<b>GX-318M(K)</b>	M18 x 1 M18 x 0.039	53 2.087	M12 x 1 M12 x 0.039	38 1.496	-	12 0.472	4 0.157	4 0.157	29 1.142	24 0.945
<b>GX-330M(K)</b>	M30 x 1.5 M30 x 0.059	58 2.283	M12 x 1 M12 x 0.039	43 1.693	-	12 0.472	4 0.157	5 0.197	42 1.654	36 1.417

Symbol Model No.	Non-shielded type									
	A	B	C	D	E	F	G	H	I	J
<b>GX-308ML(K)</b>	M8 x 1 M8 x 0.039	37.8 1.488	4.4 0.173	26 1.024	6 0.236	8 0.315	-	3 0.118	15 0.591	13 0.512
<b>GX-312ML(K)</b>	M12 x 1 M12 x 0.039	47.1 1.854	3.7 0.146	33 1.299	7 0.276	10 0.394	-	4 0.157	21 0.827	17 0.669
<b>GX-318ML(K)</b>	M18 x 1 M18 x 0.039	55.3 2.177	8.5 0.335	38 1.496	10 0.394	10 0.394	-	4 0.157	29 1.142	24 0.945
<b>GX-330ML</b>	M30 x 1.5 M30 x 0.059	60.3 2.374	8.3 0.327	43 1.693	13 0.512	10 0.394	-	5 0.197	42 1.654	36 1.417
<b>GX-330MLK</b>	M30 x 1.5 M30 x 0.059	82.3 3.240	8.3 0.327	65 2.559	15 0.591	10 0.394	-	5 0.197	42 1.654	36 1.417

Symbol Model No.	Non-shielded type									
	A	B	C	D	E	F	G	H	I	J
<b>GX-312ML(K)</b>	M12 x 1 M12 x 0.039	48 1.890	M12 x 1 M12 x 0.039	33 1.299	7 0.276	10 0.394	-	4 0.157	21 0.827	17 0.669
<b>GX-318ML(K)</b>	M18 x 1 M18 x 0.039	53 2.087	M12 x 1 M12 x 0.039	38 1.496	10 0.394	10 0.394	-	4 0.157	29 1.142	24 0.945
<b>GX-330ML</b>	M30 x 1.5 M30 x 0.059	58 2.283	M12 x 1 M12 x 0.039	43 1.693	13 0.512	10 0.394	-	5 0.197	42 1.654	36 1.417
<b>GX-330MLK</b>	M30 x 1.5 M30 x 0.059	80 3.150	M12 x 1 M12 x 0.039	65 2.559	15 0.591	10 0.394	-	5 0.197	42 1.654	36 1.417

Note: M8 type models are not available in the connector type.

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